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DEPARTMENT OF THE ARMY TECHNICAL MANUAL

ORGANIZATIONAL, DIRECT SUPPORT, AND GENERAL SUPPORT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LISTS ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: DOOR MOUNTED, LIGHTWEIGHT, M23 (1005 - 907 - 0720)(USED ON UH-1D HELICOPTER); ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: DOOR MOUNTED, LIGHTWEIGHT, M24 (1005 - 763 - 1404)(USED ON CH-47A HELICOPTER); AND ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: RAMP MOUNTED, LIGHTWEIGHT, M41 (USED ON CH-47A HELICOPTER) CENTED APP

HEADQUARTERS, DEPARTMENT OF THE ARMY
JUNE 1971

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NO. 9-1005-262-24P

HEADQUARTERS, DEPARTMENT OF THE ARMY Washington, D. C., 11 June 1971

ORGANIZATIONAL, DIRECT SUPPORT, AND GENERAL SUPPORT
MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LISTS

ARMAMENT SUBSYSTEM, HELICOPTER,

7.62 MILLIMETER MACHINE GUN: M23;

ARMAMENT SUBSYSTEM, HELICOPTER,

7.62 MILLIMETER MACHINE GUN: M24;

AND

ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: M41

This manual is current as of 27 April 1971

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^{*}This manual supersedes that portion of TM 9-1005-262-15, dated 20 February 1968, pertaining to organizational, direct, and gneral support maintenance repair parts.

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ORGANIZATIONAL, DIRECT SUPPORT, AND GENERAL

SUPPORT MAINTENANCE REPAIR PARTS

AND SPECIAL TOOLS LISTS

Section I. INTRODUCTION

P10

M

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1. Scope.

This manual lists repair parts, special tools, and equipment required for the performance of organizational, direct support, and general support maintenance of the Armament Subsystems M23, M24 and M41.

2. General.

The repair parts and special tools lists are divided into the following sections:

a. Prescribed Load Allowance (PLA)—Section II. A composite listing of repair parts, special tools, test and support equipment having quantitative allowances for initial stockage at the organizational level.

b. Repair Parts (Organizational)—Section III. A list of repair parts authorized for the performance of maintenance at the organizational level, in figure and item number sequence.

c. Organizational Tools, Test and Support Equipment—Section IV. A list of tools, test, and support equipment authorized for the performance of maintenance at the organizational level.

d. Direct Support and General Support repair parts list—Section V. A list of repair parts authorized for the performance of maintenance at the direct support and general support levels, in figure and item number sequence.

e. Direct Support and General Support Tools, Test and Support Equipment—Section VI. A list of tools, test and support equipment authorized for the performance of maintenance at direct support and general support levels.

f. Federal Stock Number and Reference Number Index—Section VII. A list of Federal stock numbers in ascending numerical sequence, followed by a list of reference numbers appearing in all the listings, in ascending alpha-numeric sequence, cross-referenced to the illustration figure number and item number.

3. Explanation of Columns.

The following provides an explanation of columns in the tabular lists in Sections II through VII.

a. Source, Maintenance, and Recoverability Ccdes (SMR).

(1) Source Code. Indicates the selection status and source for the listed item. Source codes used

are: Code Explanation Repair parts which are stocked in or supplied from the GSA / DSA, or Army supply system and authorized for use at indicated maintenance categories. P2Repair parts which are procured and stocked for insurance purposes because the combat or military essentiality of the end item dictates that a minimum quantity be available in the supply Assigned to items which are NSA design con-P9 trolled: unique repair parts, special tools, test, measuring and diagnostic equipment, which t

are stocked and supplied by the Army COMSEC logistic system, and which are not subject to the provisions of AR 380-41.

Assigned to items which are NSA design controlled: special tools, test, measuring and

trolled: special tools, test, measuring and diagnostic equipment for COMSEC support, which are accountable under the provisions of AR380-41, and which are stocked and supplied by the Army COMSEC logistic system.

Repair parts which are not procured or stocked, but are to be manufactured at indicated maintenance levels.

Assemblies which are not procured or stocked as such, but which are made up of two or more units. Such component units carry individual stock numbers and descriptions, are procured and stocked separately and can be assembled to form the required assembly at indicated maintenance categories.

Parts and assemblies which are not promared or stocked and the mortality of which normally is below that of the applicable end item or component. The failure of such part or assembly should result in retirement of the end item from the supply system.

X1 Repair parts which are not procured or stocked.

The requirement for such items will be filled by use of the next higher assembly or component.

Repair parts which are not stocked. The indicated maintenance category requiring such repair parts will attempt to obtain same through cannibalization. Where such repair parts are not obtainable through cannibalization, requirements will be requisitioned, with accompanying justification, through normal supply channels.

G Explanation

G Major assemblies that a

Major assemblies that are procured with PEMA funds for initial issue only as exchange assemblies at DSU and GSU level. These assemblies will not be stocked above DS and GS level or returned to depot supply level.

(2) Maintenance Code. Indicates the lowest category of maintenance authorized to install the listed item. The maintenance level codes are:

Code	Explanation
C	Operator / Crew maintenance
O	Organizational maintenance
F	Direct support maintenance
H	General support maintenance
D	Depot maintenance

(3) Recoverability Code. Indicates whether unserviceable items should be returned for recovery or salvage. Items not coded are expendable. Recoverability codes are:

Code Explanation

Repair parts (assemblies and components) which are considered economically reparable at direct and general support maintenance levels. When the maintenance capability to repair these items does not exist, they are normally disposed of at the general support level. When supply considerations dictate, some of these repair parts may be listed for automatic return to supply for depot level repair as set forth in AR 710-50. When so listed, they will be replaced on an exchange basis.

Repair parts and assemblies which are economically reparable at DSU and GSU activities and which are normally furnished by supply on an exchange basis. When items are determined by a GSU to be uneconomically reparable, they will be evacuated to a defect for evaluation and analysis before final disposition.

High dollar value recoverable repair parts which are subject to special handling and are issued on an exchange basis. Such repair parts normally are repaired or overhauled at depot maintenance activities.

Repair parts specifically selected for salvage by reclamation units because of precious metal content, critical materials, or high dollar value reusable casings or castings.

b. Federal Stock Number. Indicates the Federal stock number assigned to the item and will be used for requisitioning purposes.

c. Description. Indicates the Federal item name and any additional description of the item required. The abbreviation "w/e" when used as a part of the nomenclature, indicates the Federal stock number includes all armament, equipment, accessories, and repair parts issued with the item. A part number or other reference number is followed by the applicable five-digit Federal supply code for manufacturers in parentheses. Repair parts quantities included in the kits, sets, and assemblies are shown in front of the repair part name. Usable on Codes are explained in paragraph 4.

d. Unit of Measure (U/M). A 2 character alphabetic abbreviation indicating the amount or quantity of the item upon which the allowances are based, e.g., ft, ea, pr, etc.

e. Quantity Incorporated in Unit. Indicates the quantity of the item used in the assembly group. A "V" appearing in this column in lieu of a quantity indicates that a definite quantity cannot be indicated (e.g., shims, spacers, etc.).

f. 15—Day Organizational Maintenance Allowances.

(1) The Allowance Columns are divided into four subcolumns. Indicated in each subcolumn opposite the first appearance of each item is the total quantity of the item authorized for the number of equipments supported. Subsequent appearances of the same item will have the letters "REF" in the allowance columns. Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column.

(2) The quantitative allowances for organizational level of maintenance represents one initial prescribed load for a 15—day period for the number of equipments supported. Units and organizations authorized additional prescribed loads will multiply the number of prescribed loads authorized by the quantity of repair parts reflected in the appropriate density column to obtain the total quantity of repair parts authorized.

(3) Organizational units providing maintenance for more than 100 of these equipments shall determine the total quantity of parts required by converting the equipment quantity to a decimal factor by placing a decimal point before the next to last digit of the number to indicate hundredths, and multiplying the decimal factor by the parts quantity authorized in the 51-100 allowance column. Example, authorized allowance for 51-100 equipments is 12; for 140 equipments multiply 12 by 1.40 or 16.80 rounded off to 17 parts required.

(4) Subsequent changes to allowances will be limited as follows: No change in the range of items is authorized. If additional items are considered necessary, recommendation should be forwarded to: Commanding General, Headquarters, U. S. Army Weapons Command, ATTN: AMSWE-MAP, Rock Island, Illinois 61201, for exception or revision to the allowance list. Revisions to the range of items authorized will be made by the U. S. Army Weapons Command based upon engineering experience, demand data or TAMMS information.

g. 30—Day DS/GS Maintenance Allowances. NOTE: Allowances in GS Column are for GS Maintenance only.

(1) The allowance columns are divided into three subcolumns. Indicated in each subcolumn, opposite the first appearance of each item, is the total quantity of the item authorized for the number of equipments supported. Subsequent appearances of the same item will have the letters "REF" in the applicable allowance columns. Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column.

(2) The quantitative allowances for DS/GS levels of maintenance will represent initial stockage for a 30-day period for the number of equipments supported.

(3) Determination of the total quantity of parts required for maintenance of more than 100 of these equipments can be accomplished by converting the equipment quantity to a decimal factor by placing a decimal point before the next to last digit of the number to indicate hundredths, and multiplying the decimal factor by the parts quantity authorized in the 51-100 allowance column. Example. Tuthorized allowance for 51-100 equipments is 40; for 150 equipments multiply 40 by 1.50 or 60 parts required.

h. 1-year Allowances Per 100 Equipment / Contingency Planning Purposes. Indicates opposite the first appearance of each item the total quantity required for distribution and contingency planning purposes. The range of items indicates total quantities of all authorized items required to provide for adequate support of 100 equipments for one year.

i. Depot Maintenance Allowance Per 100 Equipments. Indicates opposite the first appearance of each item the total quantity authorized for depot maintenance of 100 equipments. Subsequent appearances of the same item will have the letters "REF" in the allowance column. Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column.

j. Illustration.

- (1) Figure Number. Indicates the figure number of the illustration in which the item is shown.
- (2) Item Number. Indicates the callout number used to reference the item in the illustration.

4. Special Information.

a. Identification of the Usable on Codes included in Column 3 of Sections III, IV, V, and VI of this publication are:

Code Used on

A Armament Subsystem M23 B Armament Subsystem M24

C Armament Subsystem M41

D Armament Subsystems M23 and M24
E Armament Subsystems M24 and M41

Absence of a Usable on Code indicates item is used on each of the Armament Subsystems M23, M24, and M41.

b. Action Change Codes indicated in the left hand margin of the listing page denote the following:

N Indicates an added item not included in previous publications.

C Indicates a change in data.

F Indicates a change in PSN only.

c. The illustrations referenced in the organizational repair parts list are those prepared for the DS/GS repair parts list; however, only those parts assigned a maintenance code "O" are listed and only those parts are authorized for requisitioning by organizational personnel.

d. In addition to Direct and General Support maintenance repair parts, Depot maintenance repair parts also are listed in the DS/GS section of this manual.

e. The following publications pertain to the Armament Subsystems M23, M24, and M41 and their components.

TM 9-1005-262-15

Operator, Organizational, Direct Support, General Support, and Depot Maintenance Manual (Including Repair Parts and Special Tools lists); Armament Subsystem M23, Armament Subsystem M24, and Armament Subsystem M41.

LO 9-1005-262-15 Lubrication Order; Armament Subsystem M23, Armament Subsystem M24, and Armament Subsystem M41.

5. How to Locate Repair Parts.

a. When Federal stock number or reference number is unknown.

(1) First. Using the table of contents, deprimine the functional subgroup, i.e., engine, engine assembly, transmission assembly, within which the repair part belongs. This is necessary since illustrations are prepared for functional groups or subgroups, and listings are divided into the same groups.

(2) Second. Find the illustration covering the functional group or subgroup to which the repair part belongs.

(3) Third. Identify the repair part on the illustration and note the illustration figure and item number of the repair part.

(4) Fourth. Using the Repair Parts Listing, find the functional group or subgroup to which the repair part belongs and locate the illustration figure and item number noted on the illustration.

b. When Federal stock number or reference number is known:

(1) First. Using the Index of Federal Stock Numbers and Reference Numbers find the pertinent Federal stock number or reference number. This index is in ascending FSN sequence followed by a list of reference numbers in alpha-numeric sequence, cross-referenced to the illustration figure number and item number.

(2) Second. Using the Repair Part Listing, find the functional group or subgroup of the repair part and the illustration figure number and item number referenced in the Index of Federal Stock Numbers and Reference Numbers.

6. Abbreviations

Abbreviation	Explanation
DIA ENV LG	caliber Common-type table of allowances diameter envelope long
LH NOM RH THK TOE	nominal right hand thick Table of Organization and Equip-
TU	Unified fine thread with equipment

7. Federal Supply Codes for manufacturers.

Codes	Manufacturers
19204	Rock Island Arsenal, Rock Island, Illinois 61201
19205	*Springfield Armory, Springfield, Massachusetts
19207	Army Tank-Automotive Center, Warren. Michigan
80049	Dept. of the Air Force, Washington, D. C.
81348	Federal Specifications Promulgated by General Services Administration
81349	Military Specifications Promulgated by Stand- ardization Div. Directorate of Logistic Ser- vices, DSA
88044	Aeronautical Standards Group, Dept. of Navy and Air Force
96906	Military Standards Promulgated by Stand- ardization Div., Directorate of Logistic Ser- vices, DSA

8. Recommendations for Maintenance Publication Improvements.

Report of errors, omissions and recommendations for improving this publication by the individual user is encouraged. Reports should be submitted on DA Form 2028, Recommended Changes to Publications, and forwarded direct to Commanding General, Headquarters, U. S. Army Weapons Command, ATTN: AMSWE-MAP, Rock Island Arsenal, Rock Island, Illinois 61201.

Section II. PRESCRIPBED LOAD ALLOWANCE

(1) Federal stock	Description	(3) 15-Day organizational maintenarice alw				
number	Usable on code	(a) 1-5	(b) 6-20	(c) 21-50	(d) 51-100	
	ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: M23 W/E 8428049					
1005-903-1088	BAG, EJECTION CONTROL	77	1	1	2	
	ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: M24 W/E 8427091				3	
1005-903-1088	BAG, EJECTION CONTROL:		REF	REF	REI	
1005-903-1090	11699714 (19205) CAN ASSEMBLY, AMMUNITION: 11699679 (19205)	1225		1	1	
=	ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: M41 W/E 8436598					
1005-903-1088	BAG, EJECTION CONTROL:		REF	REF	REF	
1005-903-1090	11699714 (19205) CAN ASSEMBLY, AMMUNITION:			REF	REI	
	BAG, EJECTION CONTROL:					
1005-903-1039	SPRING, HELICAL, TORSION:		1	1	2	
.1005-903-1040	LATCH, SAFETY, REAR BRACKET:		1	2	3	
1005-903-1146	BAG, EMPTY CARTRIDGE:		1	2	4	
5315-753-3635	11699740 (19205) PIN, SPRING: TABULAR, COILED		1	1	2	
5315-815-1405	MS51923-104 (96906) PIN, COTTER: MS24665-151 (96906)				100	
5315-903-1038	PIN, STRAIGHT, HEADED:		1	1	2	
	BARREL ASSEMBLY WITH BIPOD ASSEMBLY 7269027					
1005-608-5004	EXTENSION, GAS CYLINDER:		1	. 1	2	
1005-608-5005	NUT, GAS CYLINDER:		1	2	3	
1005-875-4350	7269031 (19205) PISTON, GAS:		1	2	3	
1005-987-9907	PLUG, GAS CYLINDER:		1	2	3	
5310-608-5009	7792093 (19205) WASHER, KEY:	,1	3	6	10	
9505-293-4208	7269035 (19205) WIRE, STEEL, CORROSION RESISTING:			1		
	MS20995C32 (96906)				^	
	BOLT ASSEMBLY, BREECH				-	
1005-608-5037	ACTUATOR ASSEMBLY, CAM:		1	2	3	
1005-608-5039	7269063 (19205) BEARING, FIRING PIN:	١	\mathbf{I}_1	1	1 2	

^{*}Responsibility for Springfield Armory (19205) has been assumed by Rock Island Arsenal.

Section II. PRESCRIPBED LOAD ALLOWANCE -Continued

(1) Federal stock number 1005-608-5057 1005-608-5060 1005-608-5061 1005-779-6030 1005-872-4442 1005-872-4445 5315-839-0901 5315-994-9648	Description Usable on code	18-Day organizational maintenance alw					
number	Usable on code	(a) 1-5	(b) 6-20	(c) 21-50	(d) 51-100		
	BOLT ASSEMBLY, BREECH 11010357—Continued						
1005-608-5057	PLUNGER, EXTRACTOR:	1	2	4	7		
005-608-5059	SPRING, HELICAL, COMPRESSION:	2	6	13	22		
005-608-5060	SPRING, HELICAL, COMPRESSION:	1	4	8	14		
005-608-5061	SPRING, HELICAL, COMPRESSION:		1	2	4		
005-779-6030	7269087 (19205) EXTRACTOR, CARTRIDGE:	1	.4	8	14		
005-872-4442	7790907 (19205) EJECTOR, CARTRIDGE:	.2	6	13	22		
005-872-4443	11010375 (19205) PIN, FIRING:	2	6	14	24		
005-872-4445	11010376 (19205) PLUG ASSEMBLY, BOLT:	2	5	11	20		
315-839-0901	7791523 (19205) PIN, SPRING:			1	1		
315-994-9648	MS39086-81 (96906) PIN, LOCK:	. 1	2	4	6		
	7792920 (19205)	-			- 1		
	BRACE ASSEMBLY, CHUTE 11699819				l le		
005-999-3053	CLAMP ASSEMBLY, SPRING RETAINER:		1	1	2		
005-999-3054	SPRING, CHUTE BRACE ASSEMBLY:		1	1	2		
005-999-3055	CLAMP ASSEMBLY, STUD:	**	1	1	2		
310-263-2862	NUT, SELF-LOCKING, HEXAGON:		1	2	3		
310-982-4988	NUT, SELF-LOCKING, HEXAGON:		100	100	200		
	CAN ASSEMBLY, AMMUNITION				3 ===		
005-903-1091	PLUNGER, HOLDING:		1	1	2		
005-903-1092	11699683 (19205) SPRING, HELICAL, COMPRESSION:			1	1		
3315-013-7137	11699684 (19205) PIN, COTTER: 060 DIA, 1/4 OUT- SIDE EYE DIA, 5/64 HOLE SIZE	1	2	4	6		
	SIDE EYE DIA, 5/64 HOLE SIZE MS24665-814 (96906)		1				
3315-087-8226	MS24665-814 (96906) PIN, STRAIGHT, HEADED: MS20392-2C21 (96906) RIVET, SOLID: MS20613-4P10 (96906)			1	ľ		
320-061-8216	RIVET, SOLID:			1	1		
	CHUTE AMMUNITION FLEXIBLE:		1	2 11			
005 050 010	7.62 MILLIMETER 7792346-5						
005-972-8126	7792340-5 LINK, AMMUNITION CHUTE:		3	6	11		
005-972-8127	7792343 (19205) FITTING, BOX END: 7792344 (19205)		1	2	4		
005-972-8128	FITTING, GUN END:	1	1	2	4		

Section II. PRESCRIPBED LOAD ALLOWANCE -Continued

(1) Federal stock	Description		15-Day or	(3) ganizational nance alw	
number	Usable on code	(a) 1-5	(b) 6-20	(c) 21-50	(d) 51-100
	COVER ASSEMBLY				
1005-608-5118	7269114 LEVER, FEED:		1	1	2
1005-006-3116	7260145 (10205)		1	2	3
1005-608-5119	CLIP, SPRING LEVER:		1	'	3
1005-608-5089	GUIDE, CARTRIDGE, FRONT:		1	2	4
	7269116 (19205) GUIDE, CARTRIDGE, REAR:		1	2	4
1005-608-5090	7960117 (10205)		١.		9
1005-608-5093			1	2.	3
1005-912-1146	7269120 (19205) SPRING, HELICAL, TORSION:		1	2	3
	11686315 (19205)		1	2	4
1005-999-6003	CAM ASSEMBLY, FEED: 11699814 (19205)	1			
	GRIP AND TRIGGER ASSEMBLY				
1005-909-3012	11699751 SPRING, HELICAL, COMPRESSION:		1	2	3
1003-909-3012	11699756 (19205)		1	2	4
1005-909-3025	SPRING, HELICAL, COMPRESSION:		1 '		
1005-912-3628	KNOB AND PIN ASSEMBLY:		••	1	1
	11699769 (19205) PIN, SPRING:		1	2	3
5315-058-6079	MC14549 197 (06006)		1 .		
5315-909-3007			1	2	3
5315-909-3026	11699757 (19205) PIN, SHOULDER, HEADLESS:		1	2	3
	11699768 (19205)	1	. 2	5	9
5340-909-3033	CLIP, RETAINING SCREW:	1	-		
	MACHINE GUN, 7.62 MILLIMETER,			7.	
	M60D FLEXIBLE 11699750	- 1	1		
1005-608-500	THE PARTY OF THE PARTY DIDOR	1	2	5	!
	7269027 (19204)		1	2	1
1005-608-521	7269243 (19205)		1 .		1 1
1005-608-5218		***	1	2	'
1005-608-527	7269247 (19205) SPRING, HELICAL, COMPRESSION:	2	5	11	2
	7269303 (19205)	2	7	16	2
1005-608-517	7269199 (19205)				
1005-763-186	BOLT ASSEMBLY, BREECH:	2	6	13	2
1005 000 414	11010357 (19205) BUFFER ASSEMBLY:		1	2	
1005-908-414	11010518 (19205)			2	
1005-909-300	NUT, SEAR LINK:		1		1
1005-909-301			***	1	
	11699793 (19205)	1	2	4	1
1005-909-301					
V SECTION OF THE PARTY OF THE P	11699787 (19205) 1 SPRING, LOCK, RETAINING PIN:		1	2	

Section II. PRESCRIPBED LOAD ALLOWANCE —Continued

Description	L		ganizational nance alw	
Usable on code	(a) 1-5	(b) 6-20	(c) 21-50	(d) 51-100
MACHINE GUN, 7.62 MILLIMETER, M60D FLEXIBLE 11699750—Continued				
LINK AND SPRING, SEAR ASSEMBLY:		1	2	4
GRIP AND TRIGGER ASSEMBLY:	"	. 1	2	3
ROD ASSEMBLY, OPERATING:	1	4 '	8	14
SLEEVE, SWAGING:		1	2	4
CABLE, PIN, SAFETY:			1	2
TRAY ASSEMBLY, CARTRIDGE:	1	2	4	7
PIN, SPRING:		1	2	3
PIN, GROOVED, HEADED:		1	2	4
PIN, QUICK RELEASE:		1	1	2
WIRE, STEEL, CORROSION			REF ·	REF
RESISTING:				
MOUNT ASSEMBLY (FOR M23 ONLY)				
11699749 BEAM, MOUNTING:		1	2	3
11699728 (19205) BEAM, MOUNTING:		1	2	3
11699727 AMMUNITION BOX AND COVER				,
11699743 (19205)				1
ADAPTER, AMMUNITION CHUTE:		1	1	2
SCREW, CAP, SOCKET-HEAD: 3/8-24UNF, 1.150 LG		1	2	3
MS24678-47 (96906)		1	1	1
AN24-26 (88044)				1
MS27183-14 (06006)	1			100
AN960-416 (88044)				100
AN310C4 (88044)		1	1	2
11699724 (19205)				100
MS24665-153 (96906)				1
MS24665-144 (96906)			REF	REF
RESISTING:	100.00	1		
	MACHINE GUN, 7.62 MILLIMETER, M60D FLEXIBLE 11699750—Continued LINK AND SPRING, SEAR ASSEMBLY: 11699751 (19205) GRIP AND TRIGGER ASSEMBLY: 11699751 (19205) SOD ASSEMBLY, OPERATING: 11686309 (19205) SLEEVE, SWAGING: 8427871 (19204) CABLE, PIN, SAFETY: 8427869-7 (19205) TRAY ASSEMBLY, CARTRIDGE: 7792096 (19205) PIN, SPRING: MS16562-151 (96906) PIN, GROOVED, HEADED: 11699788 (19205) PIN, QUICK RELEASE: MS17990C519 (96906) WIRE, STEEL, CORROSION RESISTING: MS20995C32 (96906) MOUNT ASSEMBLY (FOR M23 ONLY) 11699749 BEAM, MOUNTING: 11699728 (19205) BEAM, MOUNTING: 11699727 AMMUNITION BOX AND COVER ASSEMBLY: 11699743 (19205) ADAPTER, AMMUNITION CHUTE: 11686424 (19205) SCREW, CAP, SOCKET-HEAD: 3/8-24UNF, 1.150 LG MS24678-47 (96906) BOLT, CLEVIS: AN24-26 (88044) WASHER, FLAT: MS27183-14 (96906) BOLT, CLEVIS: AN24-26 (88044) NUT, CASTELLATED, HEXAGON: AN310C4 (88044) NUT, PLAIN, ROUND: 11699724 (19205) PIN, COTTER: MS24665-153 (196906) PIN, COTTER: MS24665-154 (196906) PIN, COTTER: MS24665-154 (196906) PIN, COTTER: TILE CORROSION	MACHINE GUN, 7.62 MILLIMETER, M60D FLEXIBLE 11699750—Continued LINK AND SPRING, SEAR ASSEMBLY: 11699790 (19205) GRIP AND TRIGGER ASSEMBLY: 11699751 (19205) ROD ASSEMBLY, OPERATING: 11686309 (19205) SLEEVE, SWAGING: 8427871 (19204) CABLE, PIN, SAFETY: 8427869-7 (19205) FIRAY ASSEMBLY, CARTRIDGE: 17792096 (19205) PIN, SPRING: MS16562-151 (96906) PIN, GROOVED, HEADED: 11699788 (19205) PIN, QUICK RELEASE: MS17990C519 (96906) WIRE, STEEL, CORROSION RESISTING: MS20995C32 (96906) MOUNT ASSEMBLY (FOR M23 ONLY) 11699749 BEAM, MOUNTING: 11699727 AMMUNITION BOX AND COVER ASSEMBLY: 11699743 (19205) BEAM, MOUNTING: 11699727 AMMUNITION BOX AND COVER ASSEMBLY: 11699743 (19205) BEAM, MOUNTING: 11699727 AMMUNITION BOX AND COVER ASSEMBLY: 11699743 (19205) BORNAY (19205) ADAPTER, AMMUNITION CHUTE: 11686424 (19205) SCREW, CAP, SOCKET-HEAD: 3/8-24UNF, 1.150 LG MS246784-7 (96906) BOLT, CLEVIS: AN24-26 (188044) WSHER, FLAT: MS27183-14 (96906) BOLT, CLEVIS: AN310C4 (188044) NUT, CASTELLATED, HEXAGON: AN310C4 (188044) NUT, PLAIN, ROUND: 11699724 (19205) PIN, COTTER: MS24665-153 (196906) PIN, COTTER: MS24665-154 (196906) PIN, COTTER: MS24665-155 (196906) PIN, COTTER: MS24665-155 (196906) PIN, COTTER: MS24665-164 (196906) WIRE, STEEL, CORROSION	MACHINE GUN, 7.62 MILLIMETER, M60D FLEXIBLE 11699750—Continued LINK AND SPRING, SEAR ASSEMBLY: 1 11699790 (19205) GRIP AND TRIGGER ASSEMBLY: 1 11699751 (19205) ROD ASSEMBLY, OPERATING: 1 11686309 (19205) SLEEVE, SWAGING: 8427871 (19204) CABLE, PIN, SAFETY: 8427869-7 (19205) TRAY ASSEMBLY, CARTRIDGE: 1 2 7792096 (19205) FIN, SPRING: 1 1 199788 (19205) PIN, SPRING: 1 11699788 (19205) PIN, OUICK RELEASE: 1 11699788 (19205) PIN, OUICK RELEASE: 1 MS17990C519 (96906) WIRE, STEEL, CORROSION RESISTING: 1 MS20995C32 (96906) MOUNT ASSEMBLY (FOR M23 ONLY) 11699749 BEAM, MOUNTING: 1 11699727 AMMUNITION BOX AND COVER ASSEMBLY: 1 11699749 11699749 AMMUNITION BOX AND COVER ASSEMBLY: 1 11699749 11699740 11699749	MACHINE GUN, 7.62 MILLIMETER, M60D Section Section

Section II. PRESCRIPBED LOAD ALLOWANCE —Continued

	(1) Federal stock	Description		15-Day org mainten		
	number	Usable on code	(a) 1-5	(b) 6-20	(c) 21-50	(d) 51-100
•		MOUNT ASSEMBLY, (FOR M24 ONLY)				
		LEFT SIDE 11699656			i i	
		AND DIGHT SIDE				
		RIGHT SIDE 11699658			14	
	1005-909-3019	PINTLE: 11699669 (19205)	***	1	1	2
	1005-909-3031	CORD ASSEMBLY, SHOCK:	1	2	4	6
	3110-100-6149	11699674-1 (19205) BALL, BEARING:	1	4	9	16
	3110-100-0149	MS19059-47 (96906)		١,	2	3
	5305-909-3010	RETAINER, BALL BEARING: 11699670 (19205)		1	2	3
		MOUNT ASSEMBLY, REAR RAMP (FOR M41 ONLY)				
		8436675		١.		
	1005-061-5624	CORD ASSEMBLY, ELASTIC:	1.0	1	2	3
	1005-061-5638	PINTLE:	(200)		1	1
	3120-062-4488	8436685 (19204) BEARING, SLEEVE:	1000		1	1
	5315-810-3704	8436686 (19204) PIN, SPRING:	600	1	2	3
		MS16562-80 (96906)				
		POST ASSEMBLY, PINTLE 11699723				
	1005-903-1042	LOCK, TRAVERSING:	X.X.	1	2	3
	1005-903-1043	11699722 (19205) SPACER, SLEEVE:		1	2	3
	1003-903-1043	11699725 (19205)		١,	١,	2
	1005-946-9222	POST AND PINTLE SUBASSEMBLY:		1	1	2
	3110-100-6149	BALL, BEARING:	REF	REF	REF	REF
	5305-267-8983	MS19059-47 (96906) SCREW, CAP, HEXAGON-HEAD:	- 1			
	2010700	1/4-28UNF, 2.500 LG		1	1	2
	5305-909-3010	MS90726-16 (96906) RETAINER, BALL BEARING:	REF	REF	REF	REF
	5204 020 1045	11699670 (19205) BOLT, MACHINE: NO. 10-32UNF-3A,				ļ
	5306-939-1045	2 1/4 LG		12	1	1
	5310-061-7325	MS9451-30 (96906) NUT, SELF-LOCKING, HEXAGON:	1	2	4	6
	5510-001-7525	MS21045-4 (96906)		-	nnn	138-33
	5310-263-2862	NUT, SELF-LOCKING, HEXAGON:		REF	REF	REF
	5315-058-6078	PIN, SPRING:		1	2	3
		SEAR AND SAFETY HOUSING ASSEMBLY				
	1005 (00 5100	11699773 PLUNGER, SEAR:		1	2	4
	1005-608-5180	7269207 (19205)				
	1005-608-5182	SEAR:	1	4	8	14
	1005-608-5184	SPRING, HELICAL, COMPRESSION:		' 1	2	. 3

Section II. PRESCRIPBED LOAD ALLOWANCE —Continued

(1) Federal stock	Description		15-Day or	(3) ganizationa nance alw	ı
number	Usable on code	(a) 1-5	(b) 6-20	(c) 21-50	(d) 51-100
	SEAR AND SAFETY HOUSING ASSEMBLY 11699773—Continued				
005-909-3005	BUSHING, SEAR:	1	1	2	3
005-909-3008	11699778 (19205) SAFETY, SMALL ARMS:		1	2	3
005-909-3009	11699777 (19205) PLUNGER, SAFETY:		1	2	3
005-909-3013	11699776 (19205) HOUSING, SEAR:		1	2	3
005-909-3014	11699774 (19205) ACTIVATOR, SEAR, ASSEMBLY:		•	1	1
005-909-3017	11699780 (19205) SPRING, HELICAL, COMPRESSION:		1	2	4
315-909-3004	11699775 (19205) PIN, GROOVED, HEADED:		1	2	3
	11699779 (19205) SIGHT ASSEMBLY, REAR				
005-909-3018	11699796 SIGHT, REAR:		1	2	3
	11699799 (19205) BASE, REAR SIGHT:		1	2	4
005-909-3022	11699797 (19205) RETAINER, REAR SIGHT:		1	2	3
005-909-4179	11699798 (19205)	REF	REF	REF	RE
110-100-6149	BALL, BEARING: MS19059-47 (96906)		1	2	3
310-158-4447	NUT, SELF-LOCKING, HEXAGON:				100
315-812-3312	PIN, SPRING: 3/32NOM DIA, 1/2 LG		1.	,	2
340-952-4705	SPRING, HELICAL, COMPRESSION:		1	1	2
005 000 05/5	TOOLS AND EQUIPMENT		1	1	2
005-288-3565	SWAB, CLEANING, SMALL ARMS:		1	1	9
005-350-4100	BRUSH, CLEANING, SMALL ARMS: RECEIVER	***		1	
005-556-4174	8448466 (19204) BRUSH, CLEANING, SMALL ARMS: BORE		1	2	4
005-690-3115	5564174 (19204) BRUSH, CLEANING, SMALL ARMS:		1	2	4
	CHAMBER		١.		١.
005-694-1662	BUFFER, CLEANING ROD:		1	2	3
005-726-6109	ROD SECTION, CLEANING ROD:	1	2	4	6
005-726-6110	SWAB HOLDER SECTION, CLEANING ROD:		1	2	3
005-791-5420	7266110 (19205) CASE, CARRYING, BARREL ASSEMBLY:	_		1	1
005-793-6761	7791009 (19205) HANDLE ASSEMBLY, CLEANING ROD:		1	1	2
005-994-9647	7266115 (19205) PLUG, END LINK:	2	7	16	29
	7791595 (19205) MAGAZINE ASSEMBLY:	Į.	1	1	I 1

Section II. PRESCRIPBED LOAD ALLOWANCE -Continued

(1) Federal stock	HARNESS, AIRCRAFT SAFETY, SHOULDER: 51J3817 (80049) EXTRACTOR, RUPTURED CARTRIDGE CASE: 7790352 (19204)		15-Day of	(3) rganizations mance alw	al	
number	Usable on code	(a) 1-5	(b) 6-20	(c) 21-50	51-	
	TOOLS AND EQUIPMENT—Continued					
680-516-8427	HARNESS, AIRCRAFT SAFETY, SHOULDER:			1		
933-652-9950	51J3817 (80049)				ľ	
	CASE:		1	1		
120-690-3766	WRENCH, SCREWDRIVER AND		1	2		
. 10.760.5006	7790680 (19204)			1		
510-763-5996	MILE43183 (81349)	1		1		
115-266-8843	MILM11199 (81349)	1	••	1		
150-889-3522	LUBRICATING OIL, SEMIFLUID:	1	. 2	4		
				1		
					1	
				-		
			1			
			1			
		5				
1						
	TOOLS AND EQUIPMENT—Continued HARNESS, AIRCRAFT SAFETY, SHOULDER: 51J3817 (80049) EXTRACTOR, RUPTURED CARTRIDGE CASE: 7790352 (19204) WRENCH, SCREWDRIVER AND REAMER COMBINATION: 7790680 (19204) ENVELOPE, TRANSPARENT: MILE43183 (81349) MITTEN, CLOTH: MILM11199 (81349) LUBRICATING OIL, SEMIFLUID:					
					-	
	*					
1	28				-	

	(2)	ILLUSTRATION	(b)	No.			1		-	8		-	es.			-	5	8	4	9	L-
))	ILLUST	(a)	No.			-		2	61		3	က		8	4	4	4	4	4	4
		'AL	(p)	201-16			2		REF	-		REF	REF			6	4	4	*	2	*
	_	NIZATION INCE ALW	(c)	61-30			-		REF	1		REF	REF			S	73	61	*	4	*
	(9)	15-DAY ORGANIZATIONAL MAINTENANCE ALW	(p)	0-20			1		REF	*		REF	REF		ī	23	-	1	*	87	*
_		15-D.	(a)	27			*		REF	*		REF	REF			-	*	*	*	-	*
LIST	(2)	QTY	N E	ONIT			61		2	2		1	1			-	-	-	-	-	-
PARTS	(4)	OF	MEAS				EA		EA	ΕA		EA	EA			EA	EA	EA	EA	EA	HD
Section III. ORGANIZATIONAL REPAIR P.	(3)		DESCRIPTION	Reference Number & Mfr Code Usable on Code	COMPONENTS OF MAJOR COMBINATION	ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: M23 W/E	8428049 BAG, EJECTION CONTROL:	ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: M24 W / E	8427091 BAG, EJECTION CONTROL:	L1699714 (1920s) CAN ASSEMBLY, AMMUNITION: E 11699679 (1920s)	ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: M41 W / E	8436598 BAG, EJECTION CONTROL:	L1699 (14 (19203) CAN ASSEMBLY, AMMUNITION:	REPAIR PARTS FOR MACHINE GUN, 7.62 MILLIMETER, M60D, FLEXIBLE	11699750 NOTE: MACHINE GUN PARTS APPLY TO EACH OF THE ARMAMENT SUBSYSTEMS M23, M24, AND M41	BARREL ASSEMBLY WITH BIPOD ASSEMBLY:	PIN, HINGE COVER:	(20924 (1920s) LATCH, HINGE PIN:	S	TRAY ASSEMBLY, CARTRIDGE:	
	(2)	FEDERAL	NO.				1005-903-1088		1005-903-1088	1005-903-1090		1005-903-1088	1005-903-1090			1005-608-5001	1005-608-5218	1005-608-5214	5360-608-5269	1005-987-9682	5315-815-1405
	ě	NND	(0)	Иесоу			R		В	:		В	;			1	į	:	;	:	:
	0.00	MAINT AND	(g)	Maint			0		0	0		0	0		***	0	0	0	0	0	<u> </u>
)		ME	(g	Source			2		д	<u>a</u>	-	Ъ	2			<u>~</u>	ь	- L	- I	Ъ	<u></u>
							O		C	C		C	C			C	C	S	S	S	C

Section III. ORGANIZATIONAL REPAIR PARTS LIST—Continued

	ĉ		(2)	(3)	€	(2)		9	•		٥	63
MA	SOURCE MAINT AND	S S	FEDERAL		UNIT	QTY	US-D	AY ORGA	15-DAY ORGANIZATIONAL MAINTENANCE ALW	¥,	ILLUSTRATION	- ≨
(a)	(g)	(c)	NO.	DESCRIPTION	MEAS	Z	(a)	(p)	(c)	(p)	(a) France	
Source	JuisM	Кесоу		Reference Number & Mfr Code Usable on Code			2	84	81		S.	
4	0	:	5315-909-3006	PIN, GROOVED, HEADED:	EA	-	*	1	. 82	4	4	
P	0	:	9505-293-4208	WIRE, STEEL, CORROSION RESISTING:	FT	>	+	*	-	-	4	
~	0	:	1005-909-3003	MS20995C3Z (96906) NUT, SEAR LINK:	EA	-	*	-	7	8	4	
Ъ	0	:	1005-909-3023	LINK AND SPRING, SEAR ASSEMBLY:	EA	-	*	1	7	3	4	
Ь	0	:	1005-909-3024	GRIP AND THIGGER ASSEMBLY:	EA	-	*	1	8	3	4	
4	0	:	1005-912-3629	SLEEVE, SWAGING:	EA	8	*	-	81	4	4	
Ъ	0	:	1005-912-3627	CABLE, PIN, SAFETY:	EA	-	*	*	-	2	4	
4	0	:	5340-913-5486		EA	-	*	-	-	2	4	
4	0	:		MS17990C519 (96906) SIGHT ASSEMBLY, REAR:	:	-	:	:	:	į	4	
~	o	:	1005-909-3021	SPRING, LOCK, RETAINING PIN:	EA	-	*	-	73	3	4	
4	0	:	5315-608-5178	11699785 (19205) PIN, RETAINING:	EA	-	*	*	*	*	4	
4	0	:		SEAR AND SAFETY HOUSING ASSEMBLY:	3	-	:	;	ì	•	4	
2	0	:	5315-761-6881	PIN, SPRING:	EA	3	*	-	2		4	
-	o	:	1005-909-3011	ADAPTER, GUN:	EA	-	*	*	-	-	4	
_	0	:	1005-909-3016	BOOT DUST AND MOISTURE SEAL:	EA	-	-	87	4	7	a _e	
4	c	:	1005-908-4141	BUFFER ASSEMBLY:	EA	-	*	-	81	4	4	
4	0	æ	1005-763-1863	BOLT ASSEMBLY, BREECH:	EA	-	73	9	13	22	4	
4	c	:	1005-608-5172	GUIDE ASSEMBLY, DRIVE SPRING:	EA	-	8	2	16	29	4	
4	0	:	1005-608-5271	7269199 (19205) SPRING, HELICAL, COMPRESSION:	EA	-	8	s	Ξ	20	4	
~	c	æ	1005-912-3712	7269303 (19205) ROD ASSEMBLY, OPERATING:	EA	-	-	4	8	14	4	

				SECTION III. ORGANIZATIONAL KEFAIK F	CINAL	2		Collination	200	5			
	ê.		(2)	(3)	(4)	(2)		(9)			(2)		
	SOURCE MAINT AND	AND	FEDERAL		UNIT	QTY	15-D/M	15-DAY ORGANIZATIONAL MAINTENANCE ALW	VIZATION/		ILLUSTRATION	ATION	
	(a) (b) (c	(e)	NO.	DESCRIPTION	MEAS	N FIN	(a)	(p)	(c) 21-50	(p)	(a) Figure	(p)	
	Source	Иесоч		Reference Number & Mfr Code Usable on Code			:	3			No.	No.	
				BARKEL ASSEMBLY WITH BIPOD ASSEMBLY	7.								
၁	Р 0		9505-293-4208	WIRE, STEEL, CORROSION RESISTING:	FT	>	REF	REF	REF	REF	s	4	
ပ	- A	:	1005-608-5005	NASZUGGSZ (96906) NUT, 6AS CYLINDER:	EA	-	*	1	67	8	S	s	
ပ	<u>ь</u>	:	5310-608-5009	VASHER, KEY:	EA	63	-	က	9	10	S	9	
၁	<u>в</u>	:	1005-875-4350	PISTON (19203)	EA	-	*	*	*	-	s	2	
O	P 0	:	1005-608-5004	EXTENSION GAS CYLINDER:	EA	-	*	-	-	23	S	80	
ပ	Р 0	:	1005-987-9907	(269030 (19203) PLUG, GAS CYLINDER: 7792093 (19205)	EA	-	*	-	23	က	s	6	
				COVER ASSEMBLY			25				7-5-72		
၁	Р 0	:	1005-999-6003	CAM ASSEMBLY, FEED:	EA	-	*	-	23	4		-	
ပ	0 V	:		LEVER ASSEMBLY 7260110 (10905)	:	1	:	:	:	:	2	9	
ပ	ь о	:_	1005-608-5119	CLIOTIFY (1920)	EA	1	*	-	23	က	2	7	
ပ	Р 0	•	1005-608-5118	LEVER FEED:	EA	1	*	-	-	81	7	8	
၁	ь о	:	1005-912-1146	SPRING H. TORSION:	EA		*	1	81.	· · ·	2	6	
ပ	Р 0	:	5315-067-3871	PIN COUTE (1722) PIN COUTE (1722) MS94665TB (196006)	HD	1	*	*	*	*	2	10	
၁	Р 0	1	1005-013-7030	SHAFT CARRIDGE GUIDE:	EA	1	*	*	*	*	1	=	
ပ	Р 0		1005-608-5089	GUIDEL CARRIDGE, FRONT:	EA	1	*	-	81	4	7	12	
၁	P 0		1005-608-5090	GUIDE (17203) GUIDE, CARRIDGE, REAR:	EA	,	*	-	81	4	2	13	
<u>ن</u>	<u>а</u>		1005-608-5093	PAWL ASSEMBLY, FEED: 7269120 (19205)	ΕA	-	*	-	8	က	2	14	
	-								•				

Section III. ORGANIZATIONAL REPAIR PARTS LIST—Continued

Carrock Carr	DESCRIPTION Reference Number & Mfr Code	Control Control			6			2	(2)
Maint (c) NO. 3340-909-3033 (c) 1005-912-3628 (c) 1005-912-3628 (c) 1005-909-3025 (c) 1005-909-3025 (c) 1005-909-3025 (c) 1005-909-3012 (c) 1005-909-3012 (c) 1005-909-3018 (c	DESCRIPTION & Mfr Code	UNIT	QTY	15-DA M.	Y ORGAN	15-DAY ORGANIZATIONAL MAINTENANCE ALW		ILLUSTRATION	ATTON
Maint O 5340-909-3033 O 5315-058-6079 O 5315-909-3026 O 5315-909-3026 O 5315-909-3026 O 5315-909-3012 O 5315-812-3312 O 5310-158-4447 O 5310-158-4447 O 5310-105-909-3018 O 5340-952-4705	& Mfr Code	MEAS	N.	(a)	(p)	(c)	(p)	(a)	(p)
0 5340-909-3033 0 1005-912-3628 0 5315-058-6079 0 5315-909-3025 0 5315-239-8019 0 5315-909-3027 0 5315-909-3012 0 5315-4447 0 5310-158-4447 0 5310-158-4447 0 1005-909-3018 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705			ONIT	?	07-9	06-17	001-10	No.	No.
0 5340-909-3033 0 1005-912-3628 0 5315-058-6079 0 5315-909-3025 0 5315-909-3025 0 5315-909-3012 0 5315-909-3012 0 5315-909-3012 0 5315-812-3312 0 5316-158-4447 0 1005-909-4179 0 1005-909-3018 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	GRIP AND TRIGGER ASSEMBLY								
0 1005-912-3628 0 5315-058-6079 0 5315-909-3026 0 1005-909-3025 0 5315-239-8019 0 5315-909-3007 0 5315-909-3012 0 5315-812-3312 0 5310-158-4447 0 1005-909-4179 0 1005-909-3018 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	11699751 CLIP, RETAINING SCREW:	EA	1	-	61	ı,	6	6	-
0 5315-058-6079 0 5315-909-3026 0 1005-909-3025 0 5315-239-8019 0 5315-909-3007 0 5315-909-3012 0 5315-812-3312 0 5310-158-4447 0 1005-909-4179 0 1005-909-3018 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	11699772 (19203) KNOB AND PIN ASSEMBLY:	EA	1	*	*	-	_	6	2
0 5315-909-3026 0 1005-909-3025 0 5315-239-8019 0 5315-909-3007 0 1005-909-3012 0 5315-812-3312 0 5310-158-4447 0 1005-909-4179 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	11699769 (19205) PIN, SPRING:	EA	3	*	_	23	3	6	8
0 1005-909-3025 0 5315-239-8019 0 5315-909-3007 0 1005-909-3012 0 5315-812-3312 0 5310-158-4447 0 1005-909-4179 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	MS16562-127 (96906) PIN, SHOULDER, HEADLESS:	EA	1	*	-	81	3	6	4
0 5315-239-8019 0 5315-909-3007 0 1005-909-3012 0 5315-812-3312 0 5310-158-4447 0 1005-909-4179 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	11699768 (19205) SPRING, HELICAL, COMPRESSION:	ΕA	1	*	-	2	4	6	S
0 5315-909-3007 0 1005-909-3012 0 5315-812-3312 0 5310-158-4447 0 1005-909-4179 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	11699767 (19205) PIN, COTTER:	HD	81	*	*	*	*	6	9
0 1005-909-3012 0 5315-812-3312 0 5310-158-4447 0 1005-909-4179 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	MS24665-86 (96906) PIN, GROOVED, HEADED:	EA	63	*	-	23		6	2
0 5315-812-3312 0 5310-158-4447 0 1005-909-4179 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	11699757 (19205) SPRING, HELICAL, COMPRESSION:	EA	61	*	-	61	3	6	80
0 5315-812-3312 0 5310-158-4447 0 1005-909-4179 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	SIGHT ASSEMBLY, REAR								
0 5310-158-4447 0 1005-909-4179 0 1005-909-3018 0 3110-100-6149 0 5340-952-4705	11699796 PIN, SPRING: 3 / 32 NOM DIA, 1 / 2 LG	HD	1	*	*	*	_	10	-
O . 1005-909-4179 O . 1005-909-3018 O . 3110-100-6149 O . 5340-952-4705	MS16562-119 (96906) NUT, SELF-LOCKING, HEXAGON:	EA	1	*	_	2	₀	10	23
O . 1005-909-3018 O . 3110-100-6149 O . 5340-952-4705	11099/03 (19203) TETAINER, REAR SIGHT:	EA	1	*	-	61	က	10	3
O . 3110-100-6149 O . 5340-952-4705	SIGHT, REAR:	EA	-	*	-	8	8	10	4
0 5340-952-4705	11699 (99 (19205) BALL, BEARING:	EA	1	1	4	6	16	10	ro
	SPRING HELLOCAL, COMPRESSION:	EA	1	*	-	1	83	10	9
P O . 1005-909-3022 BASE 116	M524585-75 (90900) BASE, REAR SIGHT: 11699797 (19205)	EA	-	*	-	61	4	10	7
P O 5315-909-3004 PIN, GRC	SEAR AND SAFETY HOUSING ASSEMBLY 11699773 PIN, GROOVED, HEADED:	EA	-	*	_	27	8	=	-

		5		(2)	(3)	(4)	(5)		(9)			6	
	S	SOURCE	,,,	FEDERAL	- x	UNIT	QTY	Q-91	AYORGA	15-DAY ORGANIZATIONAL	¥.	NOTEN PARTITION	NOTE
	REC	RECOV CODE	DE	STOCK	DESCRIPTION	MEAS	Z Z	(a)	(b)	(c)	(p)	(a)	(g)
	9 901		Λ0:			*	UNIT	1-5	6-20	21-50	21-100	Figure No.	No.
	inos	isM	вес		Reference Number & Mfr Code Usable on Code	,							
၁	Ъ	0	1	1005-909-3014	ACTIVATOR, SEAR ASSEMBLY:	EA	-	*	*	-	-	Ξ	2
C	ь	0	:	1005-909-3005	11699780 (19205) BUSHING, SEAR:	EA	-	*	-	81	က	Ξ	က
Ü	Д	c		1005-608-5182	11699778 (19205) SFAB:	FA	-	-	4	α	7	=	4
)		,	:	700000000000000000000000000000000000000	7269209 (19205)	4	•	-	+	•	<u>*</u>	=	,
ပ	Ь	0	:	1005-608-5180	PLUNGER, SEAR:	EA	-	*	-	81	4	=	2
C	ь	0	:	1005-6∪≎-5184	SPRING (HELCAL, COMPRESSION:	EA	-	*	1	2	3	=	9
S	Ь	0	:	1005-909-3008	SAFETY, SMALL ARMS:	EA	-	*	-	2	8	['] =	2
S	Ь	0		1005-909-3009	11699777 (19205) PLUNGER, SAFETY:	EA	-	*	-	67	. 65	=	∞
C	۵	c		1005-000-3017	11699776 (19205)	4		*	-	·	•	=	
ر	4	_	:	1106-606-6001	11699775 (19205)	EA	-	•	-	71	4	=	6
O	Ь	0	:	1005-909-3013	HOUSING, SEAR: 11699774 (19205)	EA	-	*	-	87		=	10
	-				BOLT ASSEMBLY, BREECH		!		2				
C	Ь	0	1	5315-994-9648	PIN, LOCK	EA	-	-	2	4	9	12	-
C	P	0	:	1005-872-4445	7792920 (19205) PLUG ASSEMBLY, BOLT:	EA	-	2	s	11	20	12	2
O	Ъ	Ö	:	1005-608-5037	7791523 (19205) ACTUATOR ASSEMBLY, CAM:	EA	-	*	-	23	က	12	m
C	Ъ	0	:	1005-608-5061	7269063 (19205) SPRING, HELICAL, COMPRESSION:	EA	-	*	-	23	4	12	4
O	Ъ	0	:	1005-608-5039	7269087 (19205) BEARING, FIRING PIN:	EA	-	*	-	7	8	12	ıs
C	ъ	0		1005-872-4443	7269065 (19205) PIN, FIRING:	EA	-	67	9	14	24	12	9
C	Ь	0	:	5315-839-0901	11010376 (19205) PIN, SPRING:	EA	-	*	*	-	-	12	2
ပ	2	0	:	1005-872-4442	MS39086-81 (96906) EJECTOR, CARTRIDGE:	EA	-	67	9	13	22	12	∞
၁	2	0	:	1005-608-5059	11010375 (19205) SPRING, HELICAL, COMPRESSION:	EA	-	8	9	13	22	12	6
၁	â	0	:	1005-779-6030	7269085 (19205) EXTRACTOR, CARTRIDGE:	EA	-	_	4	∞	14	12	. 10
33					7790907 (19205)		6 0		Œ	į			iii Ki

Section III. ORGANIZATIONAL REPAIR PARTS LIST -Continued

MA	MAINT AND	1			-		100000000000000000000000000000000000000		William or a second consumption	A 400 E 500		
DEC	PECOVICIPE	O. G.	FEDERAL		OF	QTY	15-D	15-DAY ORGANIZATIONAL MAINTENANCE ALW	NIZATION NCE ALW	'AAL	ILLUSTRATION	PATIO
(a)	(a)	(c)	NO.	DESCRIPTION	MEAS	NIN	(a)	(p) 6-20	(c) 21-50	(d) 51-100	(a) Figure	(b) Item
Source	Maint	Кесоу		Reference Number & Mfr Code Usable on Code		5					o.	S
-	0	:	1005-608-5057	PLUNGER, EXTRACTOR:	EA	-	-	2	4	1	12	11
Ч.	0		1005-608-5060	SPRING, HELICAL, COMPRESSION: 7269086 (19205)	EA	П	_	4	80	14	12	12
				REPAIR PARTS FOR ARMAMENT SUBSYSTEM M23 (EXCLUDING MACHINE GUN M60D) BAG, EJECTION CONTROL								
Ь	0		1005-903-1146	11699714 BAG, EMPTY CARTRIDGE:	ĒΑ	1	*	-	67	4	15	-
Ь	0	:	5315-815-1405	11699740 (19205) PIN, COTTER:	HD	1	*	*	*	1	15	3
Ъ	0	:	5315-903-1038	MS24665-151 (96906) PIN, STRAIGHT, HEADED:	EA	81	*	-	-	23	15	4
Ъ	0	:	1005-903-1039	11699713 (19205) SPRING, HELICAL, TORSION:	EA	81	*	-	-	83	15	ıs
Ь	0	:	1005-903-1040	11699712 (19205) LATCH, SAFETY, REAR BRACKET:	EA	1	*	-	2	8	15	9
Ъ	0	:	5315-753-3635	11699711 (19205) PIN, SPRING: TABULAR, COILED, 3/32 DIA, /8 LG MS51923-104 (96906)	EA	63	*	-	7	63	15	2
				MOUNT ASSEMBLY (FOR M23 ONLY)	28				-			
д	0	:	5315-234-1854	PIN, COTTER:	HD	4	*	*	*	-	16	-
4	0	:	5310-167-1280	MS24665-153 (96906) NUT, CASTELLATED, HEXAGON:	HD	4	*	*	*	-	16	87
4	0	:	5310-141-1795	WASHER, FLAT.	HD	4	*	*	*	-	16	3
ч	0	:	5306-151-0528	BOLT, CLEVIS:	, EA	4	*	*	-	-	16	4
4	0	:	9505-293-4208	ANZ4-26 (88044) WIRE, STEEL, CORROSION RESISTING:	FT	>	REF	REF	REF	REF	16	5
2	0	:	5305-952-1967	MS20995C32 (96906) SCREW, CAP, SOCKET-HEAD: 3 / 8-24UNF, 1.150 LG A	EA	9	*	-	87	8	16	9
2	0	:	5310-080-6004	≥	EA	4	*	*	*	-	16	2
2	0	_:	1005-903-1036	MS27183-14 (96906) BEAM, MOUNTING:	EA	-	*	1	81	8	16	∞

Reference Number & Mf Code Usable on Code Refer Refe	SOURCE MAINT AND RECOV CODE		(2) FEDERAL STOCK NO.	(3) DESCRIPTION	(4) UNIT OF MEAS	(5) QTY INC INC	1 5 7	(6) 15-DAY ORGANIZATIONAL MAINTENANCE ALW (a) (b) (c) (c) 1-5 6-20 21-50 51	(6) ANIZATION VANCE ALV (c) 21-50	(g)	(7) HAUSTRATION (a) Figure (b)	(b) Item
BEAM, MOUNTING: A EA 1 * 1 2 3 10 BIAN, MOUNTING: A EA 1 * * * 1 10 BIAN, MOUNTING: A EA 1 * * * 1 10 BIAN, MOUNTING: A EA 1 * * * 1 10 BIAN, MOUNTING SCANDED. A EA 1 * * * 1 10 BIANTING SCANDED. A EA 1 * * * 1 10 BIANTING SCANDED. A EA 1 * * * 1 10 BIANTING SCANDED. A EA 1 * * 1 1 10 BIANTING SCANDED. A EA 1 * EA 1 * EA 1 EA BIANTING SCANDED. A EA 1 * EA 1 EA EA BIANTING SCANDED.				& Mfr Code							ġ.	No.
PIN, COTTER: 1/16 DIA, 2 1/2 LG. A EA 1 * * * * 1 16 MS24665-14 (19206)	1005	1005	-903-1034			-	*	-	83	က	91	6
NUT. PLAIN. ROUND: 1 1 1 1 1 1 1 1 1	5315-	5315	597-7092			-	*	*	*	-	91	10
1109724 19205 19204 19205 19204 19205 19	5310-	5310	903-1035	NUT, PLAIN, ROUND:	EA	87	*	-	_	87	91	Ξ
CHUTE ASSEMBLY, FLEXIBLE. 7792346-5 (19204) 7792346-5 (19204) 7792346-5 (19204) 7792346-5 (19204) 7792346-5 (19204) 7792346-5 (19204) 7792346-5 (19204) 7792346-5 (19204) 7792346-5 (19204) 8RACE ASSEMBLY, CHUTE. 1169942-1 (19205) 8RACE ASSEMBLY, PINTLE 1169972-1 (19205) 8NUT, SELF-LOCKING, HEXAGON: 8A EA 1	1005	1005	-903-1094			-	*	*	_	-	91	14
1169924 (19204)	:	:	:	CHUTE ASSEMBLY, FLEXIBLE	1	-	:	:	:	:	91	15
Hospital 19205 Hospital	1008	1003	-940-9996		EA	-	*	-	-	2	91	16
POST ASSEMBLY, PINTLE A EA 1 1 2 4 6 17 11699723 NUT, SELF-LOCKING, HEXAGON: A EA 1 1 2 4 6 17 MS21045-4 (96906) SCREW, CAP, HEXAGON-HEAD: 1 / 4-28UNF, 2.500 LG. A EA 1 * 1 2 17 MS90726-16 (96906) NUT, SELF-LOCKING, HEXAGON: A EA 1 * 1 2 17 MS91050-16 (96906) NUT, SELFAUCHINE: NO. 10-32UNF-3A, 3 1 / 4 LG. A EA 1 * 1 2 17 MS9451-30 (96906) SPACER, SLEEVE: X A EA 1 * 1 7 3 17 MS9451-30 (96906) SPACER, SLEEVE: X A EA 1 * 1 2 3 17 Hosyacia (19205) PIN, SPRING: A EA 1 * 1 2 17 Hosyacia (19205) RETAINER, BALL BE		:	:		:	-	:	:	:	:	91	12
NEW CAP, HEXAGON:				SEMBLY, PINTLE								
SCREW, CAP, HEXGON-HEAD: 1/4-28UNF, 2.500 LG. A EA 1 # 1 2 17 MS90726-16 (96906) NUT, SELF-LOCKING, HEXAGON: A EA 1 # 1 2 3 17 MS91045C3 (96906) NUT, MACHINE: NO. 10-32UNF-3A, 3 1/4 LG A EA 1 # 1	5310	5310	-061-7325	NG, HEXAGON:		-	-	2	4	9	11	-
MUT, SELF-LOCKING, HEXAGON: MUT, SELF-LOCKING, HEXAGON: MUT, SELF-LOCKING, HEXAGON: MS9451-30 (96906) BOLT, MACHINE: NO. 10-32UNF-34, 3 1/4 LG MS9451-30 (96906) SPACER, SLEEVE: J1699722 (19205) BOLT, MACHINE: NO. 10-32UNF-34, 3 1/4 LG MS9451-30 (96906) SPACER, SLEEVE: J1699722 (19205) FIN, SPRING: MS16562-126 (96906) POST AND PINTLE SUBASSEMBLY: MS16562-126 (19205) RETAINER, BALL BEARING: MS1905947 (96906) BALL, BEARING: MS1905947 (96906)	5305	5305	-267-8983		1	-	*	-	-	2	17	2
MASATU45CA 190900) MASATU45CA 190900) BOLT. MACHING: MASJ9451-30 (19506) SPACER, SLEEVE: 11699725 (19205) LOCK, TRAVERSING: 11699722 (19205) PIN, SPRING: MS16562-126 (19205) POST AND PINTLE SUBASSEMBLY: 11699720 (19205) RETAINER, BALL BEARING: 11699670 (19205) BALL, BEARING: MS19059-47 (96906) EA 12 REF REF REF 17 EA 12 A 1 A 1 A 1 A 1 A 1 A 1 A 1 A 1 A 1	5310	5310	-263-2862		EA	-	*	-	2	3	11	3
SPACER, SLEEVE:	5306	5306	-939-1045	A, 3 1/4 LG	EA	1	*	*	-	-	17	4
LOCK, TRAVESING: LOCK, TRAVESING: LOCK, TRAVESING: LIG99722 (19205) PIN, SPRING: MS16562-126 (96906) POST AND PINTLE SUBASSEMBLY: RETAINER, BEALL BEARING: LIG99826 (19205) RETAINER, BEALL BEARING: BALL, BEARING: MS19059-47 (96906)	1005	1003	5-903-1043	,	EA	-	*	-	23	3	17	10
The property of the property The	100	100	5-903-1042	LOCK, TRAVERSING:	EA	-	*	-	2	3	17	9
MS16562-126 (96906) POST AND PINTLE SUBASSEMBLY: 11699826 (19205) RETAINER, BALL BEARING: 11699670 (19205) BALL, BEARING: MS1905947 (96906)	5315	5315	-058-6078	205)	EA	-	*	-	23	8	17	2
11699826 (19205) RETAINER, BALL BEARING: 11699670 (19205) BALL, BEARING: MS19059-47 (96906)	100	1008	5-946-9222		EA	-	*	-	-	2	17	∞
11699670 (19205) BALL, BEARING: EA 12 REF REF 17 MS1905947 (96906)	530	530	5305-909-3010	BEARING	34256	_	*	-	8	3	17	6
	3110	3110	-100-6149	11699670 (19205) BALL, BEARING: MS19059-47 (96906)	EA	12	REF	REF	REF	REF	17	10

6) (7) (7)	LW ILLUSTRAT				2 4 19 1	6 11 19 2	2 4 19 3		1 2 20 1	1 2 20 2	1 2 20 3	REF REF 20 4	1 2 20 5				4 6 21 1	1 1 21 2	1 1 21 3	1 1 21 4	
OF THE PAYORGA	MAINTEN.	(a) (b)			-	က	-		-			SF REF	·				81	*	*	*	
					*		*		*	*	*	REF	*				_	*	*	*	-
(5) OTY		NI LINI			-	46			23	-	1	က	-				4		2		Ć.
(4) UNIT	OF	MEAS			EA	EA	EA		HD	EA	EA	EA	EA				EA	EA	EA	LB	l
(3)		DESCRIPTION	Reference Number & Mfr Code Usable on Code	CHUTE, AMMUNITION, FLEXIBLE — 7.62 MILLIMETER A	<u> </u>		7792343 (19205) FITTING, BOX END:	BRACE ASSEMBLY, CHUTE	11699819 NUT, SELF-LOCKING, HEXAGON:	MS21045C4 (96906) CLAMP ASSEMBLY, STUD:	11699825 (19205) CLAMP ASSEMBLY, SPRING RETAINER:	11699822 (19205) NUT, SELF-LOCKING, HEXAGON:	SPRING, CHUTE BRACE ASSEMBLY:	REPAIR PARTS FOR ARMAMENT SUBSYSTEM M24 (EXCLUDING MACHINE GUN M60D)	BAG, EJECTION CONTROL 11699714 FOR LIST OF REPAIR PARTS REFER TO FIGURE 15	CAN ASSEMBLY, AMMUNITION E	11699679 PIN, COTTER: 060 DIA, 1/8 OUTSIDE EYE DIA, E	MS24665-814 (96906) PIN, STRAIGHT, HEADED:	MS20392-2C21 (96906) SPRING, HELICAL, COMPRESSION:	11699684 (19205) RIVET. SOLID:	(90696)
(2)	FEDERAL	NO.			1005-972-8128	1005-972-8126	1005-972-8127		5310-982-4988	1005-999-3055	1005-999-3053	5310-263-2862	1005-999-3054				5315-013-7137	5315-087-8226	1005-903-1092	5320-061-8216	
ы	MAINT AND RECOV CODE	(c)	Кесоу		:	3	:		3	:	:	:	:				:				
()	TA	@	Maint		0	C	0		C	0	0	ь о	0				0	0	0	0	:
SOURCE	100	(a)			2						2		=								

	(2)	ILLUSTRATION		No.	10	-	23	3	4		÷	54 2000	_	2	ec.	4	
		ILLU	(a) Figure	_	21	22	22	22	22				23	23	23	23	
		V	(d) 51-100		62	REF	REF	81	9	G.			က	-	-	က	
ned	_	NIZATION INCE ALV	(c) 21-50		-	REF	REF	1	4				61	-	-	63	
Continued	(9)	15-DAY ORGANIZATIONAL MAINTENANCE ALW	(b) 6-20		-	REF	REF	1	61			F		*	*	-	
1		15-D, M	(a) 1-5		*	REF	REF	*	-				*	*	*	*	
LIST	(5)	INC	NIN		61	81	24	23	61				-	-	П	7	
PARTS	(4)	OF	MEAS		EA	EA	EA	EA	EA				EA	EA	EA	EA	
Section III. ORGANIZATIONAL REPAIR F	(3)		DESCRIPTION	Reference Number & Mfr Code Usable on Code	PLUNGER, HOLDING: 11699683 (19205) MOUNT ASSEMBLY, (FOR M24 ONLY) LEFT SIDE B 11699655	AND RIGHT SIDE 11699658 RETAINER, BALL BEARING:	11699670 (19205) BALL, BEARING:	MS19059-47 (96906) PINTLE:	11699669 (19205) CORD ASSEMBLY, SHOCK:	REPAIR PARTS FOR ARMAMENT SUBSYSTEM M41 (EXCLUDING MACHINE GUN M60D)	BAG, EJECTION CONTROL 11699714 FOR LIST OF REPAIR PARTS REFER TO FIGURE 15	CAN ASSEMBLY, AMMUNITION 11699679 FOR LIST OF REPAIR PARTS REFER TO FIGURE 21	MOUNT ASSEMBLY, REAR RAMP: (FOR M41 ONLY) C 8436675 PIN, SPRING:	MS16562-80 (96906) PINTLE:	8436685 (19204) BEARING, SLEEVE:	6430080 (19204) CORD ASSEMBLY, ELASTIC:	
5	(2)	FEDERAL	NO.		1005-903-1091	5305-909-3010	3110-100-6149	1005-909-3019	1005-909-3031		-		5315-810-3704	1005-061-5638	3120-062-4488	1005-061-5624	
	E.	ON O	(a)	Кесоу			:				200000000000000000000000000000000000000					:	
	SOURCE	MAINT AND	<u> </u>	Maint	0	0	0	_ 0	0				0	0	0	0	
	. "	MA	(g)	Source	P.	2	2	Ь	Ъ				<u>a</u>	۵.	٩	4	
					ပ			C	C				ပ	C	ပ	S	

(1) SOURCE		. (2)	(6)	•	(\$)			9		,	3
MAINT AND RECOV CODE	-	FEDERAL		OF	E S	15	DAY ORG MAINTE	ANIZ	ONAL.	5.2	tAT10
(e)	_	NO.	DESCRIPTION	MEAS	N E	(a)	<u> </u>	(c)	(b)	_	(b)
месом		20	Reference Number & Mfr Code	•		:		-	-	No.	Š.
:		1005-288-3565	TOOLS AND EQUIPMENT SWAB, SMALL ARMS, CLEANING:	EA	-	*	1	1	61	25	11
;		1005-350-4100	S019316 (19204) BRUSH, CLEANING, SMALL ARMS: RECEIVER	EA	-	*	*	1	61	25	6
:		1005-556-4174	B448466 (19204) BRUSH, CLEANING, SMALL ARMS: BORE	EA	-	*	-	67	4	25	8
:		1005-690-3115	BRUSH (19204)	EA	-	*	-	83	4	25	4
:		1005-694-1662	BUFFER, CLEANING ROD:	EA	-	*	-	81	8	25	. 9
:		1005-726-6109	7268275 (19204) ROD SECTION, CLEANING	EA	s	1	61	4	9	25	7
:		1005,726-6110	7266109 (19205) SWAB HOLDER SECTION, CLEANING ROD:	. EA	1	*	-	61	က	25	10
		1005-791-5420	7266110 (19205) CASE, CARRYING, BARREL ASSEMBLY AND FOITPMENT	<u>د</u>	-	. *	1	-		č	
:		1005-793-6761	7791009 (19205) HANDLE ASSEMBLY, CLEANING ROD:	E EA		*	-		7 2	25 25	5 5
:		1005-994-9647	7266115 (19205) PLUG, END LINK:	EA	100	23	7	16	29	25	2
:		1005-999-7783	7791595 (19205) MAGAZINE ASSEMBLY:	EA	63	*	*	-	-	26	16
:		1680-516-8427	11686442 (19205) HARNESS, AIRCRAFT SAFETY, SHOULDER:	EA	ы	*	*	-	-	25	17
_:		4933-652-9950	51J3817 (80049) EXTRACTOR, RUPTURED CARTRIDGE CASE:	. EA	-	*		-	61	25	14
æ		5120-690-3766	WRENCH, SCREWDRIVER, AND REAMER COMBINATION:	Ā	-	*	-	6	66	26	0.
:		7510-763-5996	7790680 (19204) ENVELOPE, TRANSPARENT:	. PG		*	*		0 01	22	13
:		8415-266-8843	MILE43183 (81349) MITTEN, CLOTH:	. PR	63	*	*	-	81	25	12
:		9150-889-3522	MILMIII99 (81349) LUBRICATING OIL, SEMIFLUID: 4 OZ	T. TU	, -	-	61	4	9	25	3
A-1111-					:						

Section IV ORGANIZATIONAL TOOLS, TEST, AND SUPPORT EQUIPMENT —Continued

Į.	MAINTENANCE ALW ILLUSTRATION	6-20 21-50 51-100 Figure	No. No.											
	()							<u> </u>		-				_
(S) QTY	INC E	_												_
(4) UNIT	MEAS			(5	30									
(3)	NOTICE STATE	NOT THOOTH	Reference Number & Mfr Code Usable on Code	SPECIAL TOOLS FOR ORGANIZATIONAL MAINTENANCE. THE 15 DAY LEVEL DOES NOT APPLY TO SPECIAL TOOLS FOR ORGANIZATIONAL MAINTENANCE. THE FOLLOWIN TOOLS ARE AUTHORIZED ONE(1) TO EACH AIRCRAFT ARMAMENT REPAIRMAN MOS 45J SUPPORTING THE SUBSYSTEMS M23, M24, AND M41.	EXTRACTOR, RUPTURED CARTRIDGE CASE: 7790352 (19204) WRENCH, SCREWDRIVER, AND REAMER COMBINATION 7790680 (19204)	COMMON MAINTENANCE TOOLS THE SETS LISTED BELOW ARE AUTHORIZED IN ACCORDANCE WITH TOE.	TOOL SET, AIRCRAFT ARMAMENT REPAIRMAN: MOS 427, BASIC (FSN 4933-987-9816) (LISTED IN SC 4933-95-CL-A13)	CLEANING AND PRESERVING MATERIALS THE FOLLOWING ITEMS ARE REQUISITIONED AS REQUIRED. (SEE ALSO SB700-50) FOR USAGE SEE TM 9-247, TM 9-213, AND TM 9-208-1.	SWAB, SMALL ARMS CLEANING: 20 EA IN WP ENV (EXPORT PACK)	1000 EA IN BNDL	CLOTH, ABRASIVE:	CLEANING COMPOUND, SOLVENT: (CR) MILC372 (81349)	6 OZ CAN 1 GAL CAN 2 OZ CAN	
(2) FEDERAL	STOCK	NO.			4933-652-9950				1005-288-2868	1005-288-3565	5350-221-0872	=	6850-224-6657 6850-224-6663 6850-682-6835	
ω 5	DE	<u>0</u>	Кесоу		: 🕊				1		1		:::	
SOURCE MAINT AND	RECOV CODE	<u>و</u>	Maint		0 0				0	c	0		000	
. 8 8	RE	(a)	Source		a a				~	<u>^</u>	2		222	

Section IV ORGANIZATIONAL TOOLS, TEST, AND SUPPORT EQUIPMENT -Continued

SOURCE MAINT AND		(2) FEDERAL	(3)	(4) UNIT	QTY INC	15-DAY OR	(6) 15-DAY ORGANIZATIONAL MAINTENANCE ALW	NAL	(7) ILLUSTRATION	(7) FRATION
(a) (b) (c)	_	STOCK NO.	DESCRIPTION	MEAS	Z	(a) (b)	(c)	(p)	(a)	(p)
Кесоу			Reference Number & Mfr Code Usable on Code		UNIT	1-5 6-20	21-50	51-100	Figure No.	No.
: :		6850-281-1985 7920-205-1711	DRY CLEANING SOLVENT: TYPE 1 (SD) PD680 1 GAL CAN RAG, WIPING: MS16746-131 (96906)		•					
		8010-242-2089 8020-244-0153	THINNER, PAINT, MINERAL SPIRITS: (TPMS) FED SPEC TT-291 (81348) 1 GAL CAN BRUSH, ARTISTS: MILHB241 (81348)	4				5		2
11		9150-231-6689 9150-273-2389	LUBRICATING OIL, GENERAL PURPOSES: TYPE 11 (PL) MILL644 (81349) 1 QT CAN 4 OZ CAN			11				
:		9150-292-9689	LUBRICATING OIL, WEAPONS: (LAW) MILL14107 (81349) I QT CAN							
		9150-687-4241	LUBRICATING OIL, SEMIFLUID: (LSA) MILL46000 (81349) 1 QT CAN							
							-			
									,	

LIST	(8) (9) (10) 1-yr Depot Illustration	equip category		48 24 1 1	. 1 2	: 1 3		REF REF 2 1	24 8 2 2	. 2				REF REF 3 1	REF REF 3 2	;	3	
	. maint	(c) (c)		4	:	:		F REF	81	:	1	:		REF	REF	:		_
PARTS	(7) 30-day GS maint allowance	(a) (b) 1-20 21-50	-	- 7	:	:		REF REF	-	:	:	:		F REF	F REF	:	1	
5507000		(c) (a		4	<u>.</u>	: 		REF RE	_	<u>.</u>		- !-		F REF	F REF	:	:	
REPAIR	(6) 30-day DS maint allowance	(b) (c) (21-50 51-		2	•	:		REF RI	1 2	· ·	· ·	· ·		REF REF	REF REF	<u>:</u>	<u>:</u>	
52.5	30-day allo	(a) 1-30		-	:	:		REF R	_	· :	<u>.</u> :	<u>·</u> :		REF RE	REF RE	<u>:</u>	<u>:</u>	
SUPPORT	a. g. & @	T T T		7	8	81	-	2 H	23	23	-	_		I R				
U P	Chit			EA.	EA	EA.		EA	EA	EA	:	:		EA	EA	EA	:	_
V. DIRECT SUPPORT AND GENERAL	(3) Description	Reference Number & Mfr Code Usable on code	COMPONENTS OF MAJOR COMBINATIONS ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: M23 W/E 8428049	BAG, EJECTION CONTROL: 11699714 (19205)	MACHINE GUN, 7.62 MILLIMETER: M60D, FLEXIBLE* 11699750 (19204)	MOUNT ASSEMBLY, (M23)	ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: M24 W/E	642.091 BAG, EJECTION CONTROL: 11699714 (19205)	CAN ASSEMBLY, AMMUNITION: E	MACHINE GUN, 7.62 MILLIMETER: M60D, FLEXIBLE * 11699750 (19205)	MOUNT ASSEMBLY, LEFT SIDE, (M24) B	MOUNT ASSEMBLY, RIGHT SIDE, (M24)	ARMAMENT SUBSYSTEM, HELICOPTER, 7.62 MILLIMETER MACHINE GUN: M41 W/E	8436598 BAG, EJECTION CONTROL: 11699714 (19205)	CAN ASSEMBLY, AMMUNITION: E	MACHINE GUN, 7.62 MILLIMETER: M60D, FLEXIBLE* 11699750 (19205)	MOUNT ASSEMBLY, REAR RAMP: (M41)	
Section	Federal Stock No.			1005-903-1088	1005-909-3002			1005-903-1088	1005-903-1090	1005-909-3002				1005-903-1088	1005-903-1090	1005-909-3002		
	Source Maint and Recov code (a) [(b) [(c)	$\overline{}$	9	0 5	4	X1		C P O R	. О Ч	P F R	х1	X1		C P O R	P 0 :	P F R	X1	2

REPAIR PARTS LIST—Continued GENERAL SUPPORT Section V. DIRECT SUPPORT AND

	3		(3)		3	(2)		(8)			(6)	_	(8)	6	(01)	
2	Source Maint and	oe and	Federal	(3) Description	Unit	8	30-da	30-day DS maint	ij	30-day	30-day GS maint			Depot	Illustration	tion
R	Recov code	ode	No.		of meas	i ii	æ	allowance		allo	allowance	٦		alw alw	t	١
	Source B	ि voəsя		Reference Number & Mfr Code Usable on code		Ĭ	(a) 1-20	(b) 21-50	(c) 51-100	(a)	(b) (c) (21-50 51	(c) ec 51-100 cm	100 equip cntgcy		Figure I	(b) No.
				REPAIR PARTS FOR MACHINE GUN, 7.62 MILLIMETER, M60D, FLEXIBLE												É
				11699750 NOTE				4.83								
				MACHINE GUN PARTS APPLY TO EACH OF THE						-						
c	О.	_	1005-608-5001	ARMAMENT SUBSYSTEMS M23, M24, AND M41. BARREL ASSEMBLY WITH BIPOD ASSEMBLY:	EA	-	4	6	16	4	- 6	16 1	192		4	_
)		:				3		3						-	٠,	c
ر د	ЬС	с	1005-608-5218	PIN, HINGE COVER:	EA	-	61	4	·	21	4	_	48	0	4	7
. ن	Ь		1005-608-5214	(20924) (19205) LATCH, HINGE PIN:	EA	-	81	4	1	81	4	7	84	12	4	3
)					i	,		,	,		,	,				,
ပ	ЬС	:	5360-608-5269	SPRING, HELICAL, TORSION:	EA.		*	_	_	*	+	_	7.1	4	4	4
				7269301 (19205) COVER ASSEMBLY		-						:		:	4	22
	~	:		7269114 (19205)								_	_			
S	РС	: 0	1005-987-9682	TRAY ASSEMBLY, CARTRIDGE:	EA	-	4	8	14	4	8	14	168	20	4	9
	1			7792096 (19205)	d ii	15	*		-	×			6	. 4		t
C	Ь	:	5315-815-1405	PIN, COTTER	UH.	-	ŀ	-	1	F	-	_		cı	*	•
S	РС		5315-909-3006	MSZ4605-151 (90900) PIN, GROOVED, HEADED:	EA.	-	61	4	2	61	4	1	84	15	4	80
						;	,	,		,	_		2			
O	Ь	:	9505-293-4208	WIRE, STEEL, CORROSION RESISTING:	Į.	>	_	-	.71	٦	_	N	47	_	4	7
O	Ь	: 0	1005-909-3003	NUT, SEAR LINK:	EA	-	7	4	9	23	4	9	72	10	4	10
_	D Q		1005 000 3093	11699789 (19205)	EA	-	2	m	ın	2		ıs	09	10	4	11
)	-	:	6706-606-6001	11699790 (19205)		e a				6 9	T o		_			
C	Ь (: 0	1005-909-3024	GRIP AND TRIGGER ASSEMBLY:	EA	_	67	က	S	63	8	S	09	92	4	12
٢	Д		1005-912-3629	11699751 (19205) SLEEVE, SWAGING:	. EA	61	67	4	8	23	4	8	96	20	4	13
)		:		8427871 (19204)							-	_	-			
O	Ь (. 0	1005-912-3627	CABLE, PIN, SAFETY:	· EA	г	-	61	8	1	23	3	36	24	4	14
	a		5340-013-5486	8427869-7 (19204) PIN OUICK RELEASE:	EA	7	*	1	2	*	-	2	24	- 8	4	15
)	4	:	0010-016-0100				_	_				_	_		_	

*This is a PEMA Major Item. Stockage of a maintenance float quantity will be in accordance with SB 9-140. If not repairable in accordance with the criteria of the support unit it will be evacuated and a replacement requisitioned through supply channels. Stockage of replacements will be in accordance with AR 11-11 for major overseas commands. Stockage of replacements for CONUS will be limited to NICP controlled U.S. Army depots.

PARTS REPAIR SUPPORT A FNF C

ı		"	265	Section V. Dir	DIRECT SOFFORT AND GENERAL SOFFOR	.			-	2	3	-	1		,		1
1	So Main Reco	Source Maint and Recov.code		(2) Federal Stock No.	(3) Description	e di €	® & 9	8	(6) 30-day DS maint allowance	ij.	So day	(7) 30-day GS maint allowance		(8) F.1-y	(9) Depot maint	(16) Illustration	tion
i 1	Source @	⊕ JniaM	Recov ©		Reference Number & Mfr Code	E .		(e) 17.50 (F)	(b) 21-50	(c) \$1-100	(e) 17 06-1	21-80 B	(e) \$1-100		F S S S	S S S	ê j ç
ပ	A	0	:		SIGHT ASSEMBLY, REAR	:	-	:	:	:	:	:	:	:	:	4	16
C	Ь	0	:	1005-909-3021	11699796 (19204) SPRING, LOCK, RETAINING PIN:	. EA	-	2	4	9	2	4	9	72	10	4	17
C	Ь	0	:	5315-608-5178	11699785 (19205) PIN, RETAINING:	EA	-	*	*	_	*	*	1	12		4	18
O	A 0	_			SEAR AND SAFETY HOUSING ASSEMBLY:	:	-	:	:	:	:	;	:	:	:	4	19
O	Ь	0	:	5315-761-6881	PIN, SPRING: MS14548-151 (04004)	EA	-	2	. 8	2	27	က	ıo	09	40	4	20
O	Ъ	0	:	1005-909-3011	ADAPTER, GUN:	EA	-	1	23	67	-	23	23	24	ıs	4	21
C	Ь	ī	:	1005-909-3020	YOKE, BUFFER RETAINING:	EA	-	3	ıs	6	8	s	6	108	25	4	22
C	Ь	0	:	1005-909-3016	BOOT, DUST AND MOISTURE SEAL:	EA.	-	4	. 8	14	4	8	14	168	:	4	23
ပ	Ь	0	:	1005-908-4141	11699787 (19205) BUFFER ASSEMBLY:	EA	-	2	4	2	23	4	۲-	84	20	4	24
C	Ь	0	R	1005-763-1863	11010518 (19205) BOLT ASSEMBLY, BREECH:	.EA	-	10	23	44	10	23	44	528	:	4	25
ပ	Ь	0	:	1005-608-5172	11010357 (19205) GUIDE ASSEMBLY, DRIVE SPRING:	EA	_	13	30	28	13	30	28	969	20	4	26
ပ	Ь	0	:	1005-608-5271	7269199 (19205) SPRING, HELICAL, COMPRESSION	EA	-	6	21	40	6	21	40	480	100	4	27
၁	Ь	.0	В	1005-912-3712	(Z69303 (19203) ROD ASSEMBLY, OPERATING:	EA.	-	9	14	27	9	14	27	324	20	4	28
O	Ь	[파	18	5315-839-0901	11080309 (19203) PIN, SPRING:	EA.	2	-	87	81	_	61	23	24	300	4	29
၁	Ь	F.	į	1005-918-2609	MS39086-81 (96906) RING, BARREL LOCK:	EA	2	*	-	-	*	-		12	ıs	4	30
C	Ь	ī.	:	1005-913-0928	SPRING (HELICAL, COMPRESSION:	EA	-	-	-	67	_	-	2	24	10		31
C	Ъ	г л	:	1005-918-2608	LOCK, BARREL:	EA.	-	*	-	-	*	1	_	12	23	4	32
၁	Ь	[I	9	1005-608-5270	SPRING, HELICAL, COMPRESSION:	EA	-	1	2	61	-	. 23	5	24	9	4	33
၁	Ь	<u>г</u>		1005-608-5221	PLUNGER, CARRYING HANDLE:	EA.	-	1	67	61	_	67	67	24	4		34
C	Ь	ст	14 15	1005-608-5203	(209250 (19205) HANDLE ASSEMBLY, CARRYING:	. EA	-	1	61	67	-	23	63	24	10	4	35

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Source Maint and Recov code	ocode	Federal Stock No.	(3) Description	€ ∄ v	6 8 1	ă a	(6) 30-day DS maint allowance		(7) 30-day GS maint allowance	major Doc	9 74			(M) Illustration
Source E	⊕ inlaM ⊙ voceA		Reference Number & Mfr Code	100 H	4)	3 2	ê 8	(c) \$1-18	9 2	(b) (c)	E S T E	Leg Ser	3 2	9 1 8 8 2 8
C P		5305-753-4113	SCREW, ASSEMBLED WASHER:	EA	-	23		ro	2	5.		00 09		36
С	E.	1005-603-9285	6UIDE, COCKING HANDLE:	. EA	-	-	. 81	8	_	. 8		36 4	4	37
			HANDLE ASSEMBLY:	.:	-	:	1	;	÷	•			4	38
C	ب	1005-934-8312	BRACKET, MAGAZINE:	. EA	-	-	-	2	_	- 7	24		4	39
СР	:	5315-067-3871	116869/6 (19205) PIN, COTTER: 1/32 NOM DIA. 1/4 LG.	HD.	2	*	_	-	*			12 1	4	40
СР	: :	5315-066-6062	MS24665-18 (96906) PIN, LATCH RETAINING:	.EA	8	8	4	2	7	- 4	84	- 4	4	4
СР	ت :	1005-690-3505	LATCH, MAGAZINE RELEASE:	EA	-	-	2	4		2			.4	42
СР	: :	1005-690-3504	7790554 (19205) LATCH, MAGAZINE:	. EA	-	_	7	4		2 4	48		4	43
CP	: :	1005-690-3502	SPRING, HELICAL, COMPRESSION:	.EA	2	-	2	4	_	2	48		4	44
С	: H	5320-075-7225	RIVET, MAGAZINE BRACKET ASSEMBLY:	. EA	4	:	:	;	61	.5	9	09	4	45
X	:		RECEIVER ASSEMBLY:		-	;	:	:	:	·		<u>:</u> 	4	46
C	: :	5320-083-0290	RICEON RECEIVER ASSEMBLY:	· EA	2	*	-	-	*	_	12	2 20	4	47
ч С	: :	1005-083-0291	PLATE 11 (1972)	. EA	-	-	2	2		2	24	. s	4	48
Ь	н	5320-071-8945	RIVET (19203)	· EA	4	:	:	:	*	-	12	12	4	49
X	-		RECEIVER: 11686307 (19204)	:	-	;	:	:	<u> </u>	:	<u>.</u>	<u>:</u>	4	20
			BARREL ASSEMBLY WITH BIPOD ASSEMBLY											
С	:	5315-409-4069	770,900E HEADLESS:	EA	-	. 81		1.0	.23		09	100	ın	-
СР	:	1005-608-5008	SUPPRESS (19203) 796034 (10905)	EA	-	2	4	9	- 2	9	72	10	ıņ	23
X	_:		BIODOS SERVICES		-	:	:	:		<u>:</u>	:	-	10	~
Δ.	:	9505-293-4208	WIRE, STEEL, CORROSION RESISTING: MS20995C32 (96906)	. FT	>	REF	REF	REF R	REF REF	CF REF	FREF	F REF	10	4
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		Se	Section V. DIR	DIRECT SUPPORT AND GENERAL SUPPORT		REPAIR	A R	PARTS		LIST	1	On	Continued			1
-	(1) Source Maint and	8 2	(2) Federal Stock	(3) Description	9 j t	£& @	8	(6) 30-day DS maint		(7) 30-day GS maint	Smaint	® ¹ .	T Depot		(16) Illustration	
]	Source E	Maint 🖲	ĝ	Reference Number & Mfr Code		Į s į	(a) 24	(b)	8	3 8	(b) (c) 21-50 S1-160	- 0		S N O	S Item 6	ارورا
ပ	ы	: 0	1005-608-5005	Z	EA	1	2	3	2	2	3		60 10	1	S	ı
ပ	Ь	:	5310-608-5009	VASHER, KEY:	EA	7	s	10	16	- 2	10 19	0.000	228 50	S	9	
၁	Д	:	1005-875-4350	7201947 (19205)	EA	1	*	-	1	*	_	_	12 10	rs	2	
၁	ы	:	1005-608-5004	EXTENSION AS CYLINDER:	EA	1	-	81	4.	-	2		8	S	8	
ပ	Ь	:	1005-987-9907	PLUG, GAS OLINDER:	EA	1	83	4	9	7	- 6	72	2 70	S	6	
C	Ь	: [4	1005-608-5002	BARREL ASSEMBLY: 7269028 (19205)	. EA	-	-	63	4		. 4	TO SIT THE	48 100	s	10	
ပ	4	: :	5305-608-5025	BIPOD ASSEMBLY 7793009 SCREW:	E.A.	6	6		· ·			. 6		•	-	
ပ	4	ت ا :	5315-608-5022	7269051 (19205) PIN, RETAINER, SPRING:	EA	1 81	٠	, -	. 61						- 8	
၁	Д	: :	1005-608-5027	(269048 (19205) RETAINER, SPRING: 7960053 (10305)	EA	87	-	-	81		61	24	9	9	3	
၁	Ь	: :	1005-608-5026	SPRING, HELICAL, COMPRESSION: 7269052 (19205)	EA	7	-	-			- 21	24	25	9	4	
၁	Ь	: :	5315-608-5024	PLUNGER, SPRING: 7269050 (19205)	EA	87	1	-	67		61	24	9	9	S	
၁	Ь	:	1005-020-8684	PIVOT, BIPOD ASSEMBLY: 7793010 (19205)	EA	-	٦.	67	7		2	24	10	9	9	
	Д	: Q	. 1005-608-5021	LEG ASSEMBLY: RH 7269047 (19205)	EA.	-	:	:	:	•	<u>:</u> :	-	s	9	7	
	Ь	Q	1005-608-5020	LEG ASSEMBLY: LH 7269046 (19205)	EA	-	:	:	:	•	<u>:</u>	-	Ŋ	9	8	
	Ь	: Q	5320-608-5032	RIVET, SOLID: 7269058 (19205)	EA	4	:	:	<u>:</u>	<u> </u>	<u>:</u>		400	9	6	
	×			KEY, GUIDE FOOT: 7269057 (19205)	:	67	:	:			<u>:</u>	-	:	9	10	
	X			SPRING: 7269059 (19205)	0.8	87	:	:	.	·	<u>:</u>	-	:	9	Ξ	
	X	:		BUTTON: 7269054 (19205)	:	23	:	:	;		<u>:</u>		:	9	112	
31	X	i		FOOT ASSEMBLY: RH. 7269061 (19205)	: -	_		:			•		:	9	13	

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ээд			7-1	1-2	4	+	-	-	+	\neg	_	dmb	+	욷
FOOT ASSEMBLY: LH. 7269055 (19205)			-	:	:		•	<u>.</u>	:	:	\$:	9	
	: RH	: RH	- - :	-	•		<u>.</u>		:	1	1	:	9	15
X1 HOUSING ASSEMBLY, FOOT: LH	••	••	: - :	-			<u>.</u>	-	:	:	3	:	9	16
COVER ASSEMBLY . 7269114	COVER ASSEMBLY 7269114	COVER ASSEMBLY . 7269114		7-11/-										
3D: EA 1	CAM ASSEMBLY, FEED: EA 1 11699814 (19205)	EA 1	-		64	7	4	7	4	2	84	w	2	
P F 1005-608-5097 RETAINER, FEED CAM: EA 1	CONSISTING OF: RETAINER, FEED CAM:	ЕD САМ:	EA 1	_			67	- 7	24	81	24	9	۲	61
P F 1005-608-5096 PLUNGER, ETAINER: EA 1	POCOLOG (19203)		.EA 1	-		-	67	- 7		2	24	10	2	
P F 1005-608-5098 SPRING, HELICAL, COMPRESSION: EA 1	SPEING, HELICAL, COMPRESSION:		EA 1	-		-	81	- 7	22	81	24	s	۲.	4
X1 CAM SUBASSEMBLY, FEED:	BLY, FEED:	BLY, FEED:	-	-		÷	<u> </u>	•	:	:	:	:	7	ıc
A O LEVER ASSEMBLY: 1269119 (19205)	LEVER ASSEMBLY: 12269119 (19205)	LEVER ASSEMBLY: 1269119 (19205)	-	-		:				:	:	:	2	•
P O 1005-608-5119 CLIP, SPRING LEVER:	CONSISTING OF: CLIP, SPRING LEVER:	CEVER:	EA 1	-		2		. 72		ıs	09	10	7	7
P O 1005-608-5118 LEVER, FEED: EA 1	LEVER, FEED; 7260145, (10265)		EA 1	-		-	81	4	87	4	48	9	7	∞
P O 1005-912-1146 SPRING, HELICAL, TORSION: EA 1	SPRING, HELICAL, TORSION:		EA 1	-		7	က	2	က	ß	09	20		-
32 NOM DIA. 1/4 LG HD 1	PIN, COLTER 1 / 32 NOM DIA. 1 / 4 LG HD 1	1 / 4 LG HD 1	-	-	<u> </u>	REF	REF R	REF REF	F REF	FREF	REF	REF		10
P O 1005-013-7030 SHAFT 1005-01 1005-013-7030 SHAFT 1005-01 10015-9 (10005-01)	SHAFT, CARTRIDGE GUIDE:		EA 1	-		*		*	_	-	12	61	t-	
GE, FRONT: EA 1	GUIDE, CARTRIDGE, FRONT: EA 1	F: EA 1	-		**	. 23	4	- 5	4	- 1	84	12	1	12
P O 1005-608-5090 GUIDE, CARTRIDGE, REAR:	GUIDE, CARTRIDGE, REAR:	GUIDE, CARTRIDGE, REAR:	-	-	64		4	7	4	7	84	12	2	13
P O 1005-608-5093 PAWL ASSEMBLY, FEED: EA 1 7269120 (19205)	PAWL ASSEMBLY, FEED: 7269120 (19205)		EA 1	_			6	2 2	8	ıs	09	10	[~	14
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PART
REPAIR
SUPPORT
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V. DIRECT
Section

	Se	ction V. DIR	Section V. DIRECT SUPPORT AND GENERAL SUPPORT	5555	REPAIR	AIR	PARTS		LIST		onti	—Continued			
	40.2	(2) Federal Stock No.	(3) Description	Chait	e Se si	30-da	(6) 30-day DS maint allowance		(7) 30-day GS maint allowance	S maint ince	(8) 1-yr alw	(9) T Depot		(10) Illustration	lion
	Source &		Reference Number & Mfr Code		ij	(a) 1-20	(b) 21-50	(e) 51-100	(a) 1-30 2	(b) (c) 21-50 51-100	• 5			Figure Ite	Item No.
ا	F	1005-608-5124	CONSISTING OF: SHAFT, FEED PAWL:	EA	-	23	8	ıs	3	ıs	09	9	7	115	2
	X1		7269151 (19205) PAWL, FEED:	;	-	:	:	:	<u>:</u>	:	- 1	i	7	16	9
ပ	P . F	5360-608-5125	7269150 (19204) SPRING, HELICAL, TORSION:	EA	-	-	23	23		21	24		7	17	2
	X1	•	(269152 (19205) CHASSIS ASSEMBLY, CARRIER:		-	:	;	:	_ <u>-</u> -	-	: 	-	7	18	8
C	Р F	1005-608-5091	7269149 (19205) HOUSING ASSEMBLY, COVER:	EA	-	23	4	9	~	4	72	15	7	119	6
C	Б	5315-878-8615	7269118 (19205) CONSISTING OF: PIN, STRAIGHT, HEADLESS:	EA	-	_	23	4		2	48	12	7	20	0
Ü	ъ Б	1005-608-5110	7791270 (19205) LEVER ASSEMBLY, LATCH:	EA	-	-	81	23		23	24	82	7	21	-
ပ	Р Я	1005-608-5109	7269137 (19205) LATCH, COVER:	EA	-	-	67	61		2	24	2	2	22	53
S	Р Я	1005-870-2118	7269136 (19205) SPRING, HELICAL, TORSION:	EA	-	61	က	ıs	61	.5	09	8	2	23	60
Ü	P F	5320-608-5112	7791271 (19205) RIVET, SOLID:	EA	81	2	16	30	7	16 30	0 360	0 200	2 0	24	4
IJ	P F	1005-608-5099	7269139 (19205) BUMPER ASSEMBLY, CAM:	EA	-	-	23	2		2 2	24	12	7	25	r.c
၁	. Н	5320-608-5085	7269126 (19203) RIVET, SOLID:	HD	6	:	:	:	*	_	12	10	-	26	9
၁	. н ч	1005-608-5111	7269112 (19203) PAD ASSEMBLY, CHEEK:	EA	-		:	:	_	2 2	24	10	2	27	2
	Р D	1005-608-5113	SHIELD, COVER:	EA	-	:	:	:	<u>.</u>	-		10		28	8
	P D	5315-608-5116	7269140 (1920s) PIN, SHOULDER, HEADED:	EA	2	:.	:	:	:	-		200	0	22	29
	P D	1005-608-5114	SPRING, HELICAL, COMPRESSION:	EA	27		1	:	<u> </u>	-	·	180	0	~	30
	P D	5310-981-8623	WASHER, CARTRIDGE GUIDE:	EA.	27	;	:	:	:			10	-	3	31
	X1		7269144 (19205) FRAME ASSEMBLY	•	-	•	;		<u>:</u>	:		:	7		32
33															

LIST —Continued
PARTS
REPAIR PARTS
SUPPORT
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AND
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V. DIRECT
Section

TRAY ASSEMBLY, 7792096 SHAFT, CARTRIDG 7790724 (19205) ROLLER, CARTRIDG 726933 (19205) PAWL, CARTRIDG1 726933 (19205) PAWL, CARTRIDG1 726933 (19205) FRAME ASSEMBLY 7792097 (19205) FRAME ASSEMBLY 779209 FR	ARTRIDGE PAWL: PAWL: RETAINER: CARTRIDGE TRAY ASSEMBLY	EA EA								_	aka		Illustration
	DGE D: NER: IDGE TRAY MBLY	EA	Ĭ	(a) 2.1	(b) 21-50	(c) 51-100	(a) 17.	(a) 12 (b) 21 (c) 21 (c	(c) \$1-166	equip confecy	1	Pigure No	No.
	D: NER: N: HDGE TRAY	EA EA											
	D: NER: N: IDGE TRAY	E EA	-	-	61	67	-	23	87	24	9	8	1
	NER: N: IDGE TRAY	EA	67	*	-	-	*	1		12	8	∞	83
	N: IDGE TRAY				81	61	-	23	81	24	10	80	es
	IIDGE TRAY	· EA	-	-	67	ы	-	67	81	24	9	8	4
	ASSEMBLY	:	-		:	:	:	:	:	;	:	8	S
								5					
	CREW:	EA	-	4	. 6	16	4	6	16	192	20	6	-
	EMBLY:	EA	-	-	83	67	-	23	61	24	ıs.	6	81
		EA	3	61	3	s	2	8	2	09	32	6	
	ADLESS:	EA	-	61	4	9	23	4	9	72	14	6	4
	COMPRESSION:	EA	_	61	4	7	2	4	2	84	14	6	2
		HD	81	*	-	1	*	_	1	12	15	6	9
1000	DED:	EA.	23	67	4	9	81	4	9	72	10	6	
1005-909-3012 SPRING, HELICAL, CO 11699756 (19205)	COMPRESSION:	EA	67	61	4	9	61	4	9	72	8	6	89
SIGHT ASSEMBLY, REAR	EAR												
5315-812-3312 PIN, SPRING: 3 / 32 NOM D MS16562-119 (96906)	NOM DIA, 1/2 LG	E.	Ä	*	-	-	*	-	-	12	14	10	1
5310-158-4447 NUT, SELF-LOCKING, HEXAGON: 11699763 (19205)	, HEXAGON:	EA.	-	81	4	,	23	4	9	72	22	10	81
	SIGHT:	EA	-	81	60	ıs	8	က	r.	09	9	10	3

	g	28.	1 _			.		25000				a new	10720	2000	10000	2-21	•			750 V-0	
	(30) Illustration	S Item S	4	ıs	9			_	-2		4	rs.	9	7		-	01			21	т.
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ned	Depot Paris		ro	20	9	4		80	. 83	8	32	10	8	*	*	14	rs		50	100	10
ntin	@ F4	S days	09	360	48	84		72	24	72	324	108	72	09	09	84	09		132	480	09
-Continued	ij	(c) 51-168	rs	30	4	7		9	7	9	27	7	9	ıo	ro	2	ເດ	-	=	40	rs
- 1	(7) 30-day GS maint allowance	ê #	3	16	61	4		4	-	4	14	4	4	8	8	4	60		9	21	က
LIST	86 day	3 2	2	2	-	81		2	-	67	9	81	23	.81	87	2	81		က	6	8
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PARTS	(6) 30-day DS maiot allowance	ê %	3	91	8	4		4	-	4	14	4	4	6	8	4	m	- 7	9	21	
	9,4	€ 8	2	2	-	2		8	-	81	9	2	8	67	81	2	8		က	6	81
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	e ğ e		EA	EA	EA	EA		EA	EA	EA	EA	EA	EA	EA	EA	EA	EA		EA	EA	EA
RECT SUPPORT AND GENERAL SUPPORT	(3) Description	Reference Number & Mfr Code Usable on code	SIGHT, REAR:	BALL, BEARING:	SPRING, HELICAL, COMPRESSION: MS24585-75 (96906)	BASE, REAR SIGHT: 11699797 (19205)	SEAR AND SAFETY HOUSING ASSEMBLY	PIN GROVED, HEADED:	ACTIVATOR (19203)	BUSHING, SEAR:	11099118 (19205) SEAR:	7269209 (19205) PLUNGER, SEAR:	SPRING, HELICAL, COMPRESSION:	SAFETY, SMALL ARMS:	PLUNGER, SAFETY:	SPRING, HELICAL, COMPRESSION:	11699775 (19205) HOUSING, SEAR: 11699774 (19205)	BREECH BOLT ASSEMBLY	PIN, LOCK: 7709090 (1000E)	PLUG ASS (19203) 7701592 (19905)	ACTUATOR ASSEMBLY, CAM: 7269063 (19205)
Section V. DIRECT	(2) Foderal Stock No.		1005-909-3018	3110-100-6149	5340-952-4705	1005-909-3022		5315-909-3004	1005-909-3014	1005-909-3005	1005-608-5182	1005-608-5180	1005-608-5184	1005-909-3008	1005-909-3009	1005-909-3017	1005-909-3013		5315-994-9648	1005-872-4445	1005-608-5037
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c	Source Maint and Recov code		0	0	0	0		0	0	0	0	0	0	0	0	0	0		0	0	0
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1 1	Source Maint and Recovcode	t and	3	(2) Federal Stock No.	(3) Description	(c) Unit of	B & 3 a	8 -	(6) 30-day DS maint allowance	a int	S de S	(7) 30-day GS maint allowance	a	10011731 17		(16) Illustra	(16) Illustration
			Necov		Reference Number & Mfr Code		ij	(a) 1-20	(b) 21-50	(c) 51-100	(a)	(b) 21-50	(c) 51-160	100 equip entgey	2 8 gip	No.	No ma
ای	P	0		1005-608-5061	SPRING, HELICAL, COMPRESSION:	EA	-	2	4	2	7	4	7	84	100	12	4
C	Ь	0	:	1005-608-5039	7269087 (19205) BEARING, FIRING, PIN:	EA	-	-	23	4	-	81	4	48	9	12	S
	Ь	0	:	1005-872-4443	7269065 (19205) PIN, FIRING:	EA	н	=	56	46	11	26	49	588	100	12	9
	Ъ	0	;	5315-839-0901	11010376 (19205) PIN, SPRING:	EA	-	REF	REF	REF	REF	REF	REF	REF	REF	12	2
Ö	Ь	0	:	1005-872-4442	MS39086-81 (96906) EJECTOR, CARTRIDGE:	EA	-	10	23	44	10	23	44	528	20	12	8
O	Ь	• 0	:	1005-608-5059	11010375 (19205) SPRING, HELICAL, COMPRESSION:	EA	-	10	23	44	10	23	44	528	100	12	6
C	Ь	0	:	1005-779-6030	7269085 (19205) EXTRACTOR, CARTRIDGE:	EA	-	9	14	27	9	14	27	324	100	12	10
C	Ь	0	:	1005-608-5057	Ы	EA	-	4	8	14	4	∞	14	168	20	12	Ξ
C	Ь	0	:	1005-608-5060	S	EA	-	9	14	27	9	14	27	324	72	12	12
	Ь	D	:	1005-872-4441	7269086 (19205) BOLT, BREECH: 11010358 (19205)	EA	-	;	:	:	:	:	3	i	20	12	13
					ROD ASSEMBLY, OPERATING												
C	Ь	Ţ.	:	5315-940-9490	= =	EA	-	က	9	Ξ	က	9	П	132	20	13	-
Ü	Ь	ī	:	5315-919-7272	Ы	EA.	-	ы	4	2	61	4	1	84	8	13	61
C	F	ĭ	;	1005-788-6109	11010215 (19205) ROLLER, YOKE: 7790942 (19205)	EA	-	8	9	11	65	9	Ξ	132	10	13	8
					HANDLE ASSEMBLY							New 2 (2 res) 2					
O	Ь	ম	:	1005-608-5208		EA	-	-	2	23	-	23	67	24	æ	14	-
O	Ь	Œ	:	1005-066-6061	Si	EA	-	-	2	23	-	61	61	24	100	14	21
O	Ь	Į.		1005-608-5210	S	· EA	-	61	4	2	67	4	2	84	œ	14	က
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	Source Maint and Recoveode	and	Federal Stock	(3) Description	of it	® & ≅	90	(6) 30-day DS maint allowance	ij	30-day 6	(7) 30-day GS maint allowance	244	(8) 1-yr 1-yr 1-gr	-	(10) Illustration	8
l	g somos	© voseA		Reference Number & Mfr Code Usable on code	meas	a j	(a) 1-1	(b)	8	€ 8. %		(c) 1100 Gi G		Per 100 Per 10	Figure 16	(S E 6)
				REPAIR PARTS FOR ARMAMENT SUBSYSTEM M23 (EXCLUDING MACHINE GUN M60D) BAG, EJECTION CONTROL												I
၁	Ь	: 0	1005-903-1146	BAG, EMPTY CARTRIDGE:	EA	-	63	4	2	23	4	-	84 9	15	<u> </u>	
	. X	:		11099(40 (19203) FRAME ASSEMBLY:	:	-	:	:	:		-			15	- 23	22
ပ	Ь	: 0	5315-815-1405	PIN, COTTER:	EA	-	REF	REF	REF R	REF R	REF RE	REF R	REF REF	_	3	Del
O	Ь	: 0	5315-903-1038	MSZ4605-151 (96906) PIN, STRAIGHT, HEADED:	EA.	81	_	67	4		22	4	48 10	0 15	4	227
O	А	:	1005-903-1039	11699713 (19205) SPRING, HELICAL, TORSION:	EA	23	-	63	4	-	2	4	48 10	0 15		7520
ပ	Ь	:	1005-903-1040	11699712 (19205) LATCH, SAFETY, REAR BRACKET:	. EA	-	23	3	s	23	ۍ د	- 2	00 10	0 15	9	
	Ь	:	5315-753-3635	11699711 (19205) PIN, SPRING: TABULAR COILED, 3/32 DIA, 3/8 LG	EA	23	-	2	4		2	4	48 10	0 15	- 7	
Z	X	:		MSS1923-104 (96906) FRAME SUBASSEMBLY:	ğ	-	:	;	;	:	·			15		
				MOUNT ASSEMBLY (FOR M23 ONLY)												
၁	Ь	: 0	5315-234-1854	11699749 PIN, COTTER:	HD	4	*	-	-	*	_		12 50	0 16		533
ပ	Ь	: 0	5310-167-1280	MS24665-153 (96906) NUT, CASTELLATED, HEXAGON:	HD	4	*	-	-	*	_	_	12 50	0 16	2	
၁	ъ.	: 0	5310-141-1795	AN310-C4 (88044) WASHER, FLAT:	HD	4	*	-	-	*	_	_	12 50	0 16	5 3	
C	А	:	5306-151-0528	ğ	EA	4	-	61	2	-	61	67	24 50	0 16	4	_
O	Ь	: 0	9505-293-4208	AN24-26 (88044) WIRE, STEEL, CORROSION RESISTING:	FT	>	REF	REF	REF R	REF R	REF RI	REF R	REF REF	3F 16	5	
O	Ь	: 0	5305-952-1967	MS20993C32 (90900) SCREW, CAP, SOCKET-HEAD: 3/8-24UNF,	. EA	9	63	4	9	2	4	9	72 50		16	9
C	Ь	:	5310-080-6004		EA	9	*	1		*	_		12 150		16	2
C	Ъ	:			EA	-	63	.	ıs	63	es	ro.	09 10		16	∞
37						_				_		_	_		_	

Section V. DIRECT SUPPORT AND GENERAL SUPPORT REPAIR PARTS LIST—Continued

38	Sou Maint	(1) Source Maint and Recovcode		(2) Foderal Stock No.	(3) Description	の其の	⊕ & ¥	100	(6) 39-day D8 maint allowance		(3) adding (3)	(7) 36-day GS maint allowance			(538)	(38) Illustration	. 8
1	g eo.mog	-	© vocasi		Reference Number & Mfr Code		s j	3 2	9 8	(c)	3 %	6 2 2	9: -is	A S S S S S S S S S S S S S S S S S S S	LE F	3 K	ê 5 2
I		1	4														
C	А	0	ä	1005-903-1034	BEAM, MOUNTING:	EA	_	7	3	S	73	8	- 2	09		91	6
Ü	Д.	0	:	5315-597-7092	PIN, COSTER 17/16 DIA, 2 1/2 LG	EA	-	*	-	-	*		_	12 16		- 91	10
ပ	4	0	:	5310-903-1035	NUT, PLAIN, ROUND:	EA	-	-	2	4	_	7	4	48	10	16	11
	×	X1	-		POST ASSEMBLY, PINTLE:	:	-	:	:	:	•	:		<u>.</u>		16	12
	~	X1	i		TUBE ASSEMBLY, BASE:	:	-	:	:	.:	:	- :		<u>.</u>	-	16 1	13
၁	<u>م</u>	0	:	1005-903-1094	AMMUNICATION BOX AND COVER ASSEMBLY:	EA	-	-	67	2	_	- 7	- 72	24 1		16	14
Z	. <	0	:		CHUTE ASSENDENT, FLEXIBLE:	:	-	:	:				- -	<u> </u>		- 91	15
၁	4	0	;	1005-940-9996	ADAPTER, AMMUNITION CHUTE:	EA	-	=	7	8	_	83	.,	36 1	15 1	16 1	16
C	₹	0	÷		BRACE ASSEMBLY, CHUTE:	:	-	:	:	 :		:	:	<u>.</u>	-	16 1	17
					POST ASSEMBLY, PINTLE					7							
O	Д	0	;	5310-061-7325	MUT, SELF-LOCKING, HEXAGON:	EA	-	۳,	9	=	~			132 10	1000	17	
C	А	0	;	5305-267-8983	SCREW, CAP, HEXAGON-HEAD: 1/4-28UNF,	EA	-	_	81	6	_			36 2	20 1	17	83
C	4	0	:	5310-263-2862	MS90726-16 (96906) NUT, SELF-LOCKING, HEXAGON:	EA	_	81	4	•	8		9	72 600		- 21	
C	Ь	0	9	5306-939-1045	MS21045U3 (9090b) BOLT, MACHINE: NO. 10-32 UNF-3A, 2 1 / 4 LG A MS0451 20 (06006)	EA	-	-	8	8	_	81	- 24	24 5	200	17	_
O,	Ъ	0	:	1005-903-1043	SPACER SLEEVE: A 1160775 (10905)	EA	-	Ŕ	8	S	8	<u>.</u>	-2	09	_	21	ı.s
C	Ь	0	:	1005-903-1042	LOCK, TAYENSING:	EA	-	2	6	S	. 63		- 2	09	_	17	9
O	Ь	0	:	5315-058-6078	PIN, SPRING:	EA	-	8	4	9	- 2	<u> </u>		72 200	-	17 71	2
C	Ь	0	:	1005-946-9222	POST AND PINTLE SUBASSEMBLY:	EA	-	_	8	4	_	~	4	48 10	_	17 8	
S	A	0	-3	5305-909-3010	CONSISTING OF: RETAINER, BALL BEARING	EA		8	ب	- LO				90	1.00		6
		4															

Cartion V. D Source Source Federal Stock S	Section V.	Federal Stock No.	=	(3) Description Reference Number & Mfr Code Usable on code	€ # v #		8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	(8) Stockay DS maint allowance (a) (b) (c)	9 9	\$ 3 E	(7) 80-day G8 maint allowance (a) (b) (c)	# 9 #	8 1.1 8 8 gg	Depot Balan 1995	Illustr	(18) Illustration (28) (39) (4) (5)
× 0	3110-100-6149		BALL, BEARING:		EA	12	REF	+ =		REF	REF	REF	REF		17	10
X1 PINTLE:	MS19059-47 (96906) PINTLE:	MS19059-47 (96906) PINTLE:	MS19059-47 (96906) PINTLE:	Ψ	:	٠,	. :	:	:	:	:	1	:	:	11	11
X1	IBL	IBL	IBL	r.	:	-	i	:	1	:	:	:	:	:	11	12
AMMUNITION BOX AND C	AMMUNITION BOX AND C	AMMUNITION BOX AND C	AMMUNITION BOX AND C	OVER ASSEMBLY A	₹											
P F 1005-903-1093 COVER ASSEMBLY, AMM	1005-903-1093		COVER ASSEMBLY, AMM	UNITION BOX: A	A EA	-	-	67	က	-	23	8	36	9	18	-
P F 1005-912-3629 SLEEVE, SWAGING:	1005-912-3629		SLEEVE, SWAGING:		EA	7	REF	REF	REF	REF	REF	REF	REF	REF	18	2
P F 1005-912-3627 CABLE, PIN, SAFETY:	1005-912-3627		CABLE, PIN, SAFETY:		EA	-	REF	REF	REF	REF	REF	REF	REF	REF	18	3
X1 BOX, AMMUNITION: 11699742 (19205)	:	:	:	Α	:	-	: .	. :	-1	:	:	:	:	:	18	4
MMUNITION, FL	ION, FL	ION, FL	ION, FL	EXIBLE-												
P O 1005-972-8128 FITTING, GUN END:	1005-972-8128 FITTING,	FITTING.	FITTING, GUN END:	Α	A EA	1	87	4	7	21	4	2	84	15	19	-
ION CHI	1005-972-8126 LINK, AMMUNITION CHU	LINK, AMMUNITION CHU	LINK, AMMUNITION CHU)TE:	A EA	4 46	ĸ	=	21	S	::	21	252	100	19	61
P O 1005-972-8127 FITTING, BOX END:	1005-972-8127 FITTING, BOX END: 7792344 (19205)	7792343 (19205) FITTING, BOX END: 7792344 (19205)		V	A EA	-	63	4	7	61	4	2	84	15	19	က
BRACE ASSEMBLY, CHUTE	BRACE ASSEMBLY, CHUTE	BRACE ASSEMBLY, CHUTE	BRACE ASSEMBLY, CHUTE	. •	•								4			
LF-LOCKING, HE	5310-982-4988 NUT, SELF-LOCKING, HE	NUT, SELF-LOCKING, HE	NUT, SELF-LOCKING, HEX.	XAGON: A	A HD	2	-	81	4	-	2	4	48	20	20	-
P O 1005-999-3055 CLAMP ASEMBLY, STUD:	1005-999-3055		CLAMP ASSEMBLY, STUD:	Α	A EA	A 2	٦.	61	4	-	73	4	48	20	20	23
P O 1005-999-3053 CLAMP ASSEMBLY, SPRING RETAINER	1005-999-3053		CLAMP ASSEMBLY, SPRIN	G RETAINER: A	A EA	1	-	61	4	-	. 21	4	48	20	20	3
, HE	5310-263-2862 NUT, SELF-LOCKING, HE	NUT, SELF-LOCKING, HE	NUT, SELF-LOCKING, HEX	XAGON: A	4 EA	. A	REF	REF	REF	REF	REF	REF	REF	REF	20	4
C P O 1005-999-3054 SPRING, CHUTE BRACE A 11699823 (19205)	1005-999-3054 SPRING, CHUTE BRACE 11699823 (19205)	SPRING, CHUTE BRACE 11699823 (19205)	SPRING, CHUTE BRACE 11699823 (19205)	ASSEMBLY: A	4 EA	-	-	61	4	-	63	4	48	20	20	S
																_

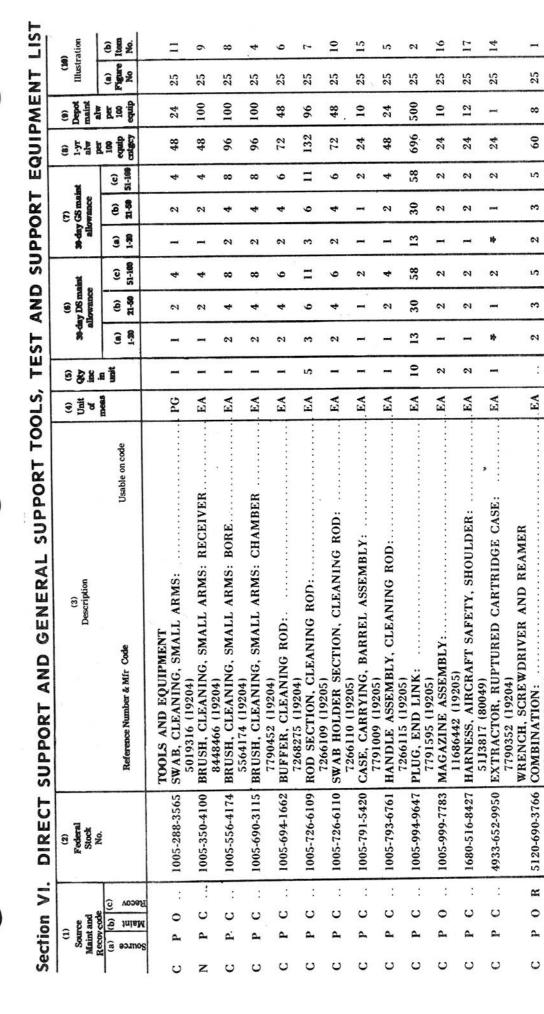
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CENEDA	GENERAL
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Mai Rec	Source Maint and Recov code	g g g	(2) Federal Stock No.	(3) Description	(e) Unit	£ £ €	8	(6) 30-day DS maint allowance	lint	30-day ((7) 30-day GS maint allowance		1000	(9) Depot maint	(10) Illustration	tion
Source				Reference Number & Mfr Code Usable on code		Ĭ	(a)	(b) 21-50	(c) 51-100	(a) 1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	(b) 21-86 51-	(c) S1-100	100 equip cntgcy		Source No.	No.
	T			REPAIR PARTS FOR ARMAMENT SUBSYSTEM M24 (EXCLUDING MACHINE GUN M60D)												
				BAG, EJECTION CONTROL 11699714 FOR LIST OF REPAIR PARTS REFER TO FIGURE 15												
S	ь о	:	5315-013-7137	CAN ASSEMBLY, AMMUNITION 11699679 PIN, COTTER: 060 DIA, 1/8 OUTSIDE EYE E	EA	-	က	9	=======================================	က			132	. 100		_
C	0	:	5315-087-8226	MS24665-814 (96906) PIN, STRAIGHT, HEADED:	EA		-	81	61		- 61		42	20	21	8
С	0	:	1005-903-1092	SPRING, HELICAL, COMPRESSION:	EA	-	-	. . .	23	-	-	- 81	24	5	21	3
С	0	÷	5320-061-8216	RIVET, SOLID WS90413-4D10 (06004)	LB	-	1	63	63	-	- 61	61	24	20 21		4
S S	0	÷	1005-903-1091	PLUNGER, HOLDING:	EA	23	-	67	က	-	67	ю .,	36	. 2		2
				MOUNT ASSEMBLY, (FOR M24 ONLY) LEFT SIDE D AND												
_	. О	:	5305-909-3010	RIGHT SIDE 11699658 RETAINER, BALL BEARING: D	EA	61	REF	REF	REF R	REF R	REF RI	REF R	REF R	REF 2	22	1
	Ь	:	3110-100-6149	BALL, BEARING: MS19059-47 (96906)	EA	24	REF	REF	REF R	REF R	REF RI	REF R	REF R	REF 2	22	61
O O	0 0	: :	1005-909-3019	PIVOT, PINTLE: 11699669 (19205) CORD ASSEMBLY, SHOCK:	EA EA	· 61 · 6		2 2	4 5		2 2	4 5	48	6 2	22	e 4
	P F	:	1005-912-3629		EA		F	F	Œ	Ţ	: [24	G.				
	P.	:	1005-912-3627	842/8/1 (19204) CABLE, PIN, SAFETY:	EA	81	REF	REF	REF R	REF R	REF RE	REF R	REF R	REF 22		9
C	Ţ.	:	5340-909-3034	<u>a</u>	EA	63	81	4	9	23	4	9	72 5	50 22		2

P	Source (a) Source X X X 1 X X X X X X X X X X X X X X X	S S S NOOME	Section V. DIRECT (2) Federal Stock No. Refere (a) MOUNT 11699 MOUNT 11699	## (3) Comparison	2 T 8 1	REPAIR 6.9 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 33	(6) 30-day DS maint allowance a) (b) (c) 21-50 21-50 31-100	ν <u>8</u>	(a) (b) (c) (c) (c) (c) (d) (d) (d) (d) (d) (d) (d) (d) (d) (d	8 8 8	(8) 1-7-1 - 7-1 - 100 octupes octubes	Continued (8) (9) (1) (1) (1) (2) (2) (3) (4) (5) (6) (6) (7) (7) (8) (9) (9) (9) (10) (10) (10) (10) (10) (10) (10) (10	<u>E</u> 0 0	(19) Illustration No No. 2 8 8 2	ارما دارد
Page 673 Page 674 Page 675 Page 675		¥		ECTION CONTROL F OF REPAIR PARTS REFER TO FIGURE 15 EMBLY, AMMUNITION F OF REPAIR PARTS REFER TO FIGURE 21 ASSEMBLY, REAR RAMP (FOR M41 ONLY)												
P O 3120-062-4488 BEARING, SLEEVE 2 4 1 1 2 1 1 2 2 4 1 0 2 4 6 2 4 6 2 4 6 72 5 0 P O 1005-061-5624 COBABLY, ELASTIC: C EA 1 2 4 6 2 4 6 7 2 5 0 P F 1005-01-3629 SLEEVE, SWAGING: EA 2 REF R	. 4 4	0 0	5315-810-3704	(9069)			61 -	4 0				24		23	- 21	
11699674-2 (19204)	a, a		3120-062-4488				- 2	1 4		-				23 23	ε 4	
P. F. 5340-884-8666 PIN. QUICK RELEASE: 0.311c DIA, i.945 LG C. EA 1 2 4 6 2 4 6 72 MS17990C510 96906) X1 C. I C. I C. I C. I C. C. I			1005-912-3629			2 1								23 23	10 9	
WRENCH, SCREWDRIVER AND REAMER COMBINATIOF 7790680 1	a ×	ís.	5340-884-8666	0.311c DIA, i.945 LGLE:			63 ;	4 ;						23 23	1- ∞	
P F 5310-608-5315 WASHER, SPRING TENSION: EA 1 2 4 1 2 4	a a		5315-608-5314	ORIVER HEADED TENSIO	EA		·	81 81 	4 4					2 2 42	- :1	

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LIST —
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	1 2 1	i	
(18) Illustration	Figure Item No No.	3	4
Illus	9 2 2	24	24
(9) Depot maint	F 8 gip	32	•
(8) 1. 4 p		48	:
Ħ	(c) 51-160	4	: .
(7) 30-day GS maint allowance	(b) (c) 21-50 51-160	2	i.
ep &	(e) 14 14 15 16 16 17	ı	:
i i	(c) 51-100	4	:
(6) 30-day DS maint allowance	(b) 21-50	2	8
8 -	(a) 1-30	1	:
® § ₫ t	ij	1	-
e gi		. EA	:
(3) Description	Reference Number & Mfr Code Usable on code	4933-776-0037 REAMER ASSEMBLY:	WRENCH: 7790679 (19205)
(2) Federal Stock No.		4933-776-0037	
Source Maint and Recoveode	g source g iniaM	C P F .	х1



9150-889-3522

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| KIT, INSPECTION PENETRANT: | MIL125135 (81349) | ENVELOPE, TRANSPARENT: | MILE43183 (81349) | MILTIEN, CLOTH: | MILM11199 (81349) | LUBRICATING OIL, SEMIFLUID: 4 OZ | 7791359 (19205)

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7790680 (19204) FOR LIST OF REPAIR PARTS REFER TO FIGURE 24

5120-690-3766

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4933-652-9950

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6850-826-0981

7510-763-5996 8415-266-8843

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Section VI.	. DIRECT	SUPPORT AND GENERAL SUPPORT TOOLS, TEST	OOLS,	F	- 1	AND SUPPORT	UPP	ORT	EQL	EQUIPMENT	EN		LIST
1) urce nt and	(2) Federal Stock No.	(3) Description	e di €	1. Ei 🛠 G	30-day]	(6) 30-day DS maint allowance	क्षेत्र	(7) 30-day GS maint allowance		yr Depot		(10) Illustration	g
Source &		Reference Number & Mfr Code		wit	(a) 1-20 2	(b) (c) 21-50 51-100	(a) 1-30	(b) 21-50 5	(c) 100 51-100 cntgcy			(a) (b) Figure Item No No.	ادودا
		THE 30 DAY LEVEL DOES NOT APPLY TO SPECIAL TOOLS AND EQUIPMENT FOR DIRECT SUPPORT AND GENERAL SUPPORT MAINTENANCE. ITEMS IN THE FOLLOWING LISTS ARE AUTHORIZED AS SHOWN TO DS AND GS UNITS SUPPORTING SUBSYSTEMS M23, M24, AND M41.	Т										
	سننت	SPECIAL TOOLS FOR DIRECT SUPPORT AND GENERAL SUPPORT MAINTENANCE				-							
	4933-652-9950 5120-690-3766 6850-826-0981	THE TOOLS AND KIT LISTED BELOW ARE AUTHORIZED ONE (1) TO EACH DS AND GS COMPANY EXTRACTOR, RUPTURED CARTRIDGE CASE: 7790352 (19204) WRENCH, SCREWDRIVER AND REAMER COMBINATION: 7790680 (19204) KIT, INSPECTION PENETRANT: MILI25135 (81349)	×			7 8		2					
	11	SPECIAL MAINTENANCE TOOLS THE KIT AND SETS LISTED BELOW WILL BE ISSUED AS REQUIRED.											
		TOOL KIT, FIELD MAINTENANCE, BASIC, STALL ARMS (FSN 4933-775-0366) (LISTED IN SM 9-4-4933-E04)											
		TOOL SET, FIELD MAINTENANCE, 7.62 MILLIMETER MACHINE GUN AND MOUNTS (FSN 4933-999-4810)											
		TOOL SET, DEPOT MAINTENANCE, CAL30 AND 7.62 MILLIMETER MACHINE GUN AND MOUNTS (FSN 4933-714 2807) (LISTED IN SM 9-4-4933-E05)											
		COMMON MAINTENANCE TOOLS											
		THE SETS LISTED BELOW ARE AUTHORIZED IN ACCORDANCE WITH TOE.					-			- V			
		TOOL SET, AIRCRAFT ARMAMENT REPAIRMAN: MOS 427 BASIC (FSN 4933-987-9816) (LISTED IN SC 4933-95- CL-A13)			 -					-			

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RAL SUPPORT TOOLS, TEST AND SUPPORT EQUIPMENT LIST	
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Usable on code
TOOL SET, AIRCRAFT ARMAMENT REPAIRMAN: MOS 427, SUPPLEMENTAL (FSN 4933-994-9242) (LISTED IN SC 4933-95-CL-A14)

TOOL KIT, SMALL ARMS: (FSN 4933-754-0664) (LISTED IN SM 9-4-4933-A13)

Section VII. INDEX-FEDERAL STOCK NUMBER AND REFERENCE NUMBER CROSS-REFERENCE TO FIGURE AND ITEM NUMBER

STOCK NUMBER	FIGURE NO	ITEM NO		STOCK NUMBER	FIGURE NO	ITEM NO
1005-013-7030	7	11		1005-694-1662	25	6
1005-020-8684	6	6		1005-726-6109	25	7
1005-061-5624	23	4		1005-726-6110	25	10
1005-061-5638	23	2		1005-763-1863	4	25
1005-066-6061	14	2		1005-768-7084	8	1
1005-083-0291	4	48		1005-779-6030	12	10
1005-288-3565	25	11		1005-788-6109	13	. 3
1005-250-3503	25	9		1005-791-5420	25	15
1005-556-4174	25	8		1005-793-6761	25	5
1005-603-9285	4	37		1005-870-2118	7	23
1005-608-5001	4	1	- 1	1005-872-4441	12	13
1005-608-5002	5	10		1005-872-4442	12	8
1005-608-5004	.5	8		1005-872-4443	12	6
1005-608-5005	5	5		1005-872-4445	12	2
1005-608-5008	5	2		1005-875-4350	5	7
1005-608-5020	6	8		1005-903-1034	16	. 9
1005-608-5021	6	7		1005-903-1034	16	8
1005-608-5021	6	4		1005-903-1039	15	5
1005-608-5027	6	3		1005-903-1039	15	6
1005-608-5037	12	3		1005-903-1040	17	6
1005-608-5039	12	5		1005-903-1042	17	5
1005-608-5057	12	11		1005-903-1045	ì	1
1005-608-5059	12	9		1005-903-1088	2	ì
1005-608-5060	12	12		1005-903-1088	3	î
1005-608-5061	12	4		1005-903-1000	2	2
1005-608-5089	7	12		1005-903-1090	3	2 2 5
1005-608-5099	7	13		1005-903-1091	21	5
1005-608-5091	7	19		1005-903-1091	21	3
1005-608-5093	7	14		1005-903-1092	18	1
1005-608-5096	7	3		1005-903-1093	16	14
1005-608-5097	7	2		1005-903-1094	15	1
1005-608-5098	7	4		1005-908-4141	4	24
1005-608-5099	7	25		1005-909-3002	i	2
1005-608-5109	7	22		1005-909-3002	2	3
1005-608-5110	7	21		1005-909-3002	3	3
1005-608-5111	ż	27		1005-909-3003	4	10
1005-608-5113	ż	28		1005-909-3005	11	3
1005-608-5114	7	30		1005-909-3008	11	7
1005-608-5118	7	8		1005-909-3009	11	8
1005-608-5119	7	7		1005-909-3011	4	21
1005-608-5124	7	15		1005-909-3012	. 9	8
1005-608-5172	4	26		1005-909-3013	11	10
1005-608-5180	11	5		1005-909-3014	11	2
1005-608-5182	11	4		1005-909-3016	4	23
1005-608-5184	11	6		1005-909-3017	11	9
1005-608-5203	4	35		1005-909-3018	10	4
1005-608-5208	14	1		1005-909-3019	22	3
1005-608-5210	14	3		1005-909-3020	4	22
1005-608-5214	4	3		1005-909-3021	4	17
1005-608-5218	4	2		1005-909-3022	10	7
1005-608-5221	4	34		1005-909-3023	4	11
1005-608-5270	4	33		1005-909-3024	4	12
1005-608-5271	4	27		1005-909-3025	9	5
1005-608-5299	. 8	3		1005-909-3031	22	4
1005-608-5300	8	2		1005-909-4179	10	3
1005-690-3115	25	4		- 1005-912-1146	7	9
1005-690-3502	4	44		1005-912-3627	4	14
1005-690-3504	-4	43		1005-912-3627	18	3
1005-690-3505	4	42		1005-912-3627	22	6

Section VII. INDEX-FEDERAL STOCK NUMBER AND

REFERENCE NUMBER CROSS-REFERENCE TO FIGURE

AND ITEM NUMBER—Continued

STOCK NUMBER	FIGURE NO	ITEM NO	STOCK NUM	FIGURE BER NO	ITEM NO
1005-912-3628	9	2	5315-058-	5078 17	7
1005-912-3629	4	13	5315-058-0		3
1005-912-3629	18	2	5315-066-0	5062 4	41
1005-912-3629	22	5	5315-067-	3871 4	40
1005-912-3629	23	5	5315-067-3	3871 7	10
1005-912-3712	4	28	5315-087-	3226 21	2
1005-913-0928	4	31	5315-234-	1854 16	1
1005-918-2608	4	32	5315-239-6	3019 9	6
1005-918-2609	4	30	5315-409-	1069 5	1
1005-934-8312	4	39	5315-597-	7092 16	10
1005-940-9996	16	16	5315-608-	5022 6	2
1005-946-9222	17	8	5315-608-	5024 6	5
1005-972-8126	19	2	5315-608-	5116 7	29
1005-972-8127	19	3	5315-608-	5178 4	18
1005-972-8128	19	1	5315-608-	5314 24	1
1005-987-9682	4	6	5315-753-	3635 15	7
1005-987-9907	5	9	5315-761-	6881 4	20
1005-994-9647	25	2	5315-812-3	3312 10	1
1005-999-3053	20	3	5315-815-	1405 4	7
1005-999-3054	20	5	5315-815-	1405 15	3
1005-999-3055	20	2	5315-839-	0901 4	29
1055-999-6003	7	1	5315-839-	0901 12	7
1005-999-7783	25	16	5315-878-	8615 7	20
1680-516-8427	25	17	5315-903-	1038 15	. 4
3110-100-6149	10	5	5315-909-	3004 11	1
3110-100-6149	17	10	5315-909-	3006 4	8
3110-100-6149	22	2	5315-909-		7
3120-062-4488	23	3	5315-909-		4
4010-061-5630	23	6	5315-919-		2
4933-652-9950	25	14	5315-940-		1
4933-776-0037	24	3	5315-994-		1
5120-690-3766	25	1	5320-061-		4
5305-267-8983	17	2	5320-071-		49
5305-608-5025	6	1	5320-075-		45
5205-753-4113	4	36	5320-083-		47
5305-909-3010	17	9	5320-608-		9
5305-909-3010	22	1	5320-608-		26
5305-952-1967	16	6	5320-608-		24
5306-151-0528	16	4	5340-884-		7
5306-939-1045	17	4	5340-909-		1
5310-061-7325	17	1	5340-909-		7
5310-080-6004	16	7	5340-913-		15
5310-141-1795	16	3	5340-952-		6
5310-158-4447	10	2	5360-608-		17
5310-167-1280	16	2	5360-608-		4
5310-263-2862	17	3	5360-608-		4
5310-263-2862	20	4	6850-826-		18
5310-608-5009	5	6	7510-763-		13
5310-608-5315	24	2	8020-244-		
5310-810-3704	23	1	8415-266-		12
5310-903-1035	16	11	9150-889-		3
5310-981-8623	7	31	9505-293-		9
5310-982-4988	20	1	9505-293-		4
5315-013-7137	21	1	9505-293-	4208 16	5

Section VII. INDEX-FEDERAL STOCK NUMBER AND REFERENCE NUMBER CROSS-REFERENCE TO FIGURE AND ITEM NUMBER—Continued

REFERENCE NUMBER	MFG	FIG NO	ITEM NO	REFERENCE NUMBER	MFG CODE	FIG NO	ITEM NO
AN 24-26	88044	16	4	11686442	19205	25	16
AN310C4	88044	16	2	11686976	19205	4	39
AN960-416	88044	16	3	11699655	19205	2	4
MILE43183	81349	25	13	11699656	19205	22	8
MILI25135	81349	25	18	11699658	19205	2	4
MILM11199	81349	25	12	11699659	19205	22	8
MS16562-80	96906	23	1	11699669		22	3
MS16562-119	96906	10	1	11699670	19205	17	9
MS16562-126	96906	17	7	11699670	19205	22	1
MS16562-127	96906	9	3	11699671	19205	22	7
MS16562-151	96906	4	20	11699674-1	19205	22	4
MS17990C510	96906	23	7	11699674-2	19204	23	4
MS17990C519	96906	4	15	11699679	19205	2	2
MS19059-47	96906	10	5	11699679	19205	3	2 2 5
MS19059-47	96906	17	10	11699683	19205	21	5
MS19059-47	96906	22	2	11699684	19205	21	3
MS20392-2C21	96906	21	2	11699695	19204	15	2
MS20613-4P10	96906	21	4	11699711	19205	15	6
MS20995C32	96906	4	9	11699712	19205	15	4
MS20995C32	96906	5	4	11699713	19205	15	4
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Section VII. INDEX-FEDERAL STOCK NUMBER AND

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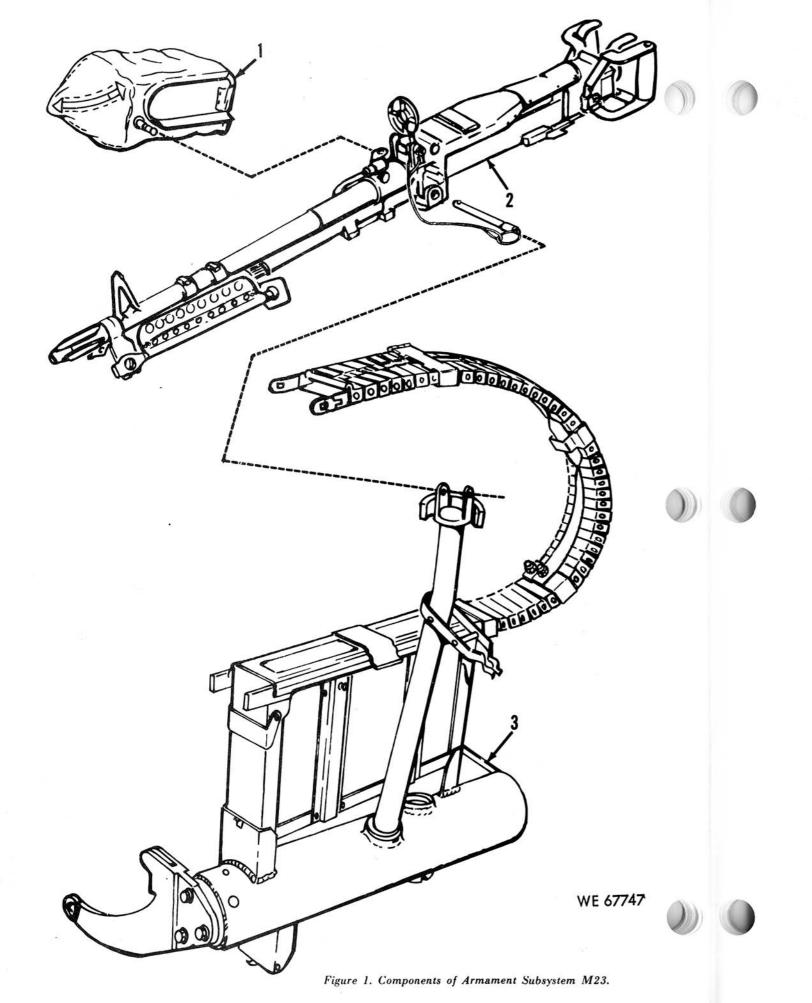
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Section VII. INDEX-FEDERAL STOCK NUMBER AND REFERENCE NUMBER CROSS-REFERENCE TO FIGURE

AND ITEM NUMBER—Continued

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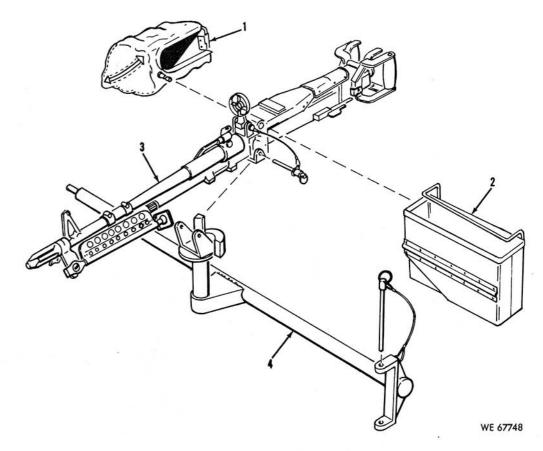


Figure 2. Components of Armament Subsystem M24.

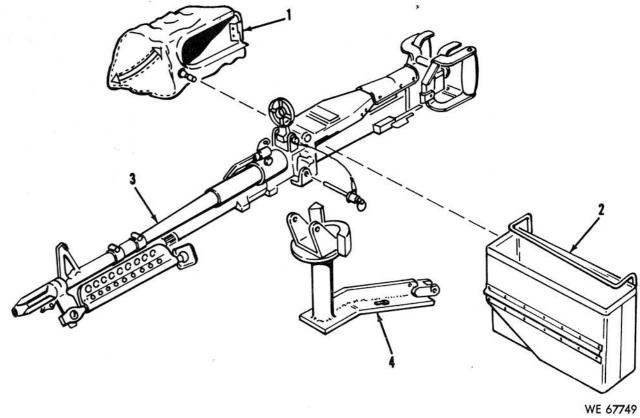
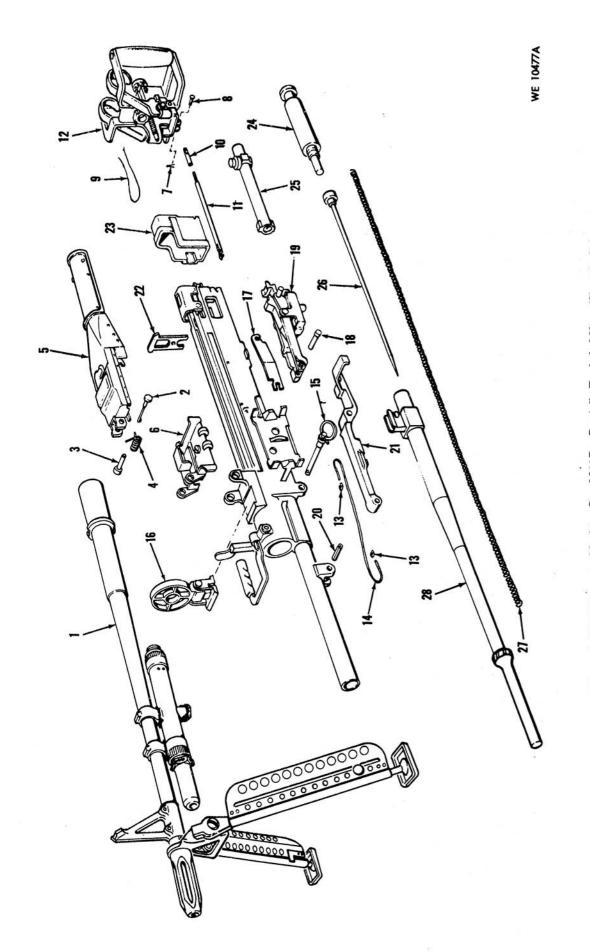


Figure 3. Components of Armament Subsystem M41.



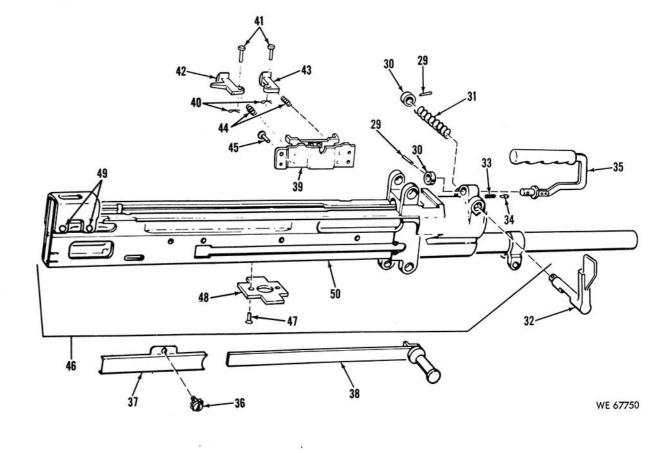


Figure 4. 7.62 Millimeter Machine Gun M60D—Partially Exploded View (Sheet 2. 2).

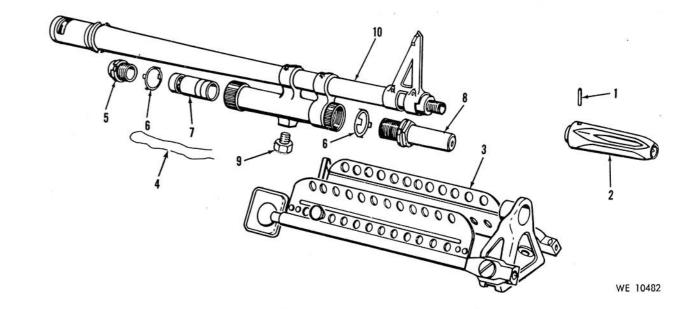


Figure 5. Barrel Assembly with Bipod Assembly—Partially Exploded View.

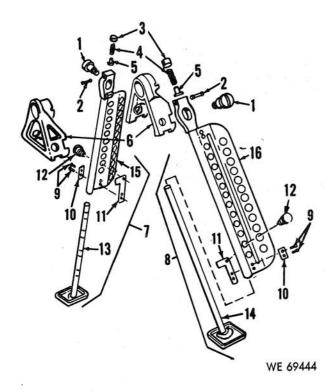


Figure 6. Bipod Assembly-Partially Exploded View.

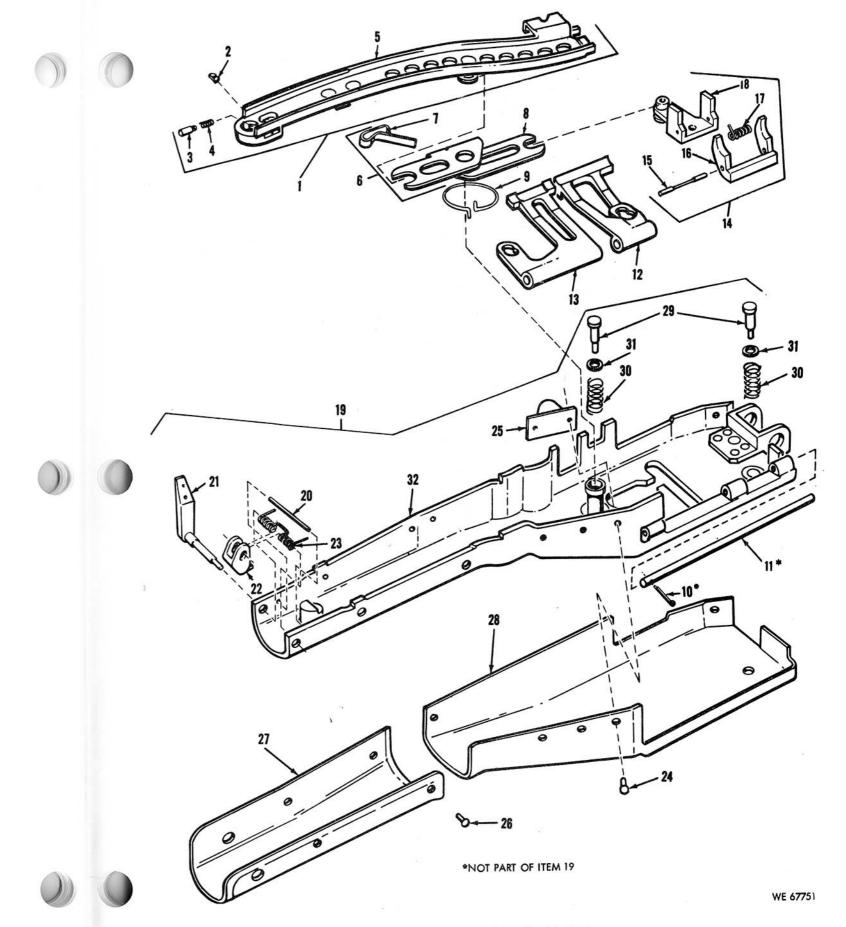


Figure 7. Cover Assembly—Exploded View.

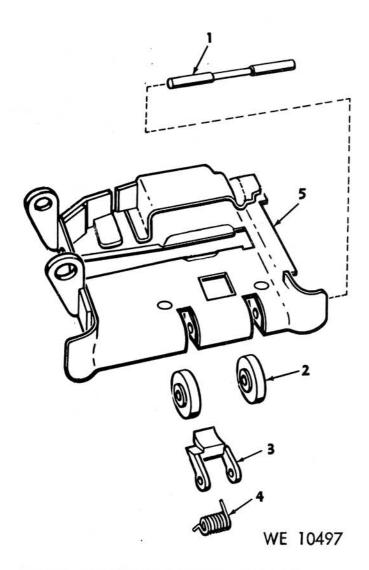


Figure 8. Cartridge Tray Assembly-Exploded View.

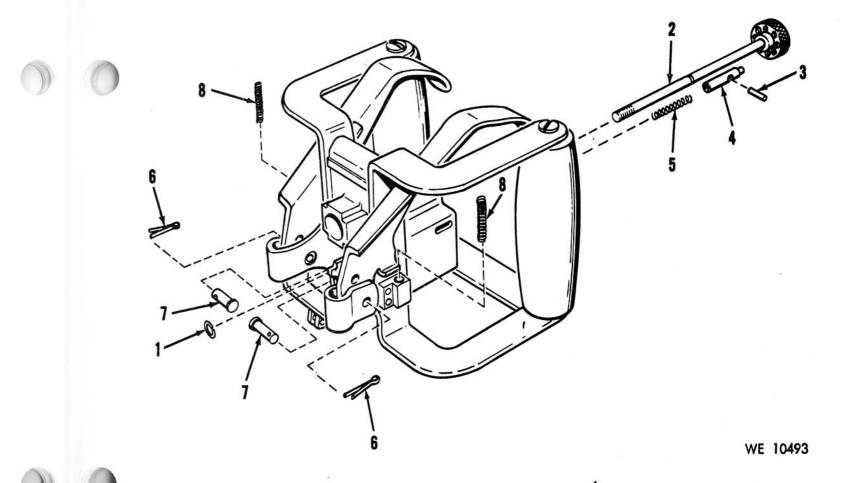


Figure 9. Grip and trigger Assembly-Partially Exploded View.

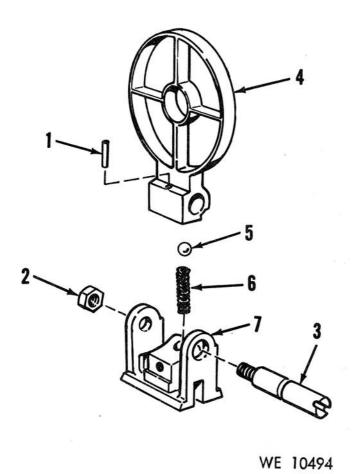


Figure 10. Rear Sight Assembly—Exploded View.

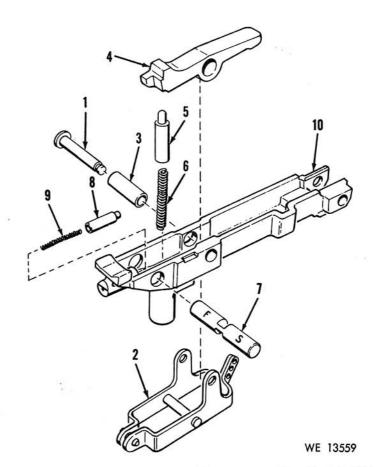


Figure 11. Sear and Safety Housing Assembly-Exploded View.

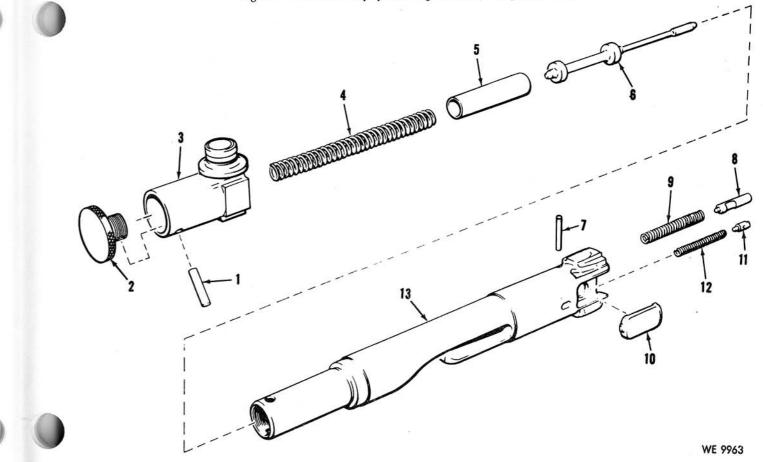


Figure 12. Breech Bolt Assembly-Exploded View.

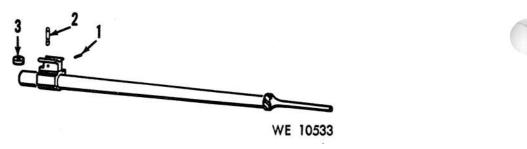


Figure 13. Operating Rod Assembly-Partially Exploded View.

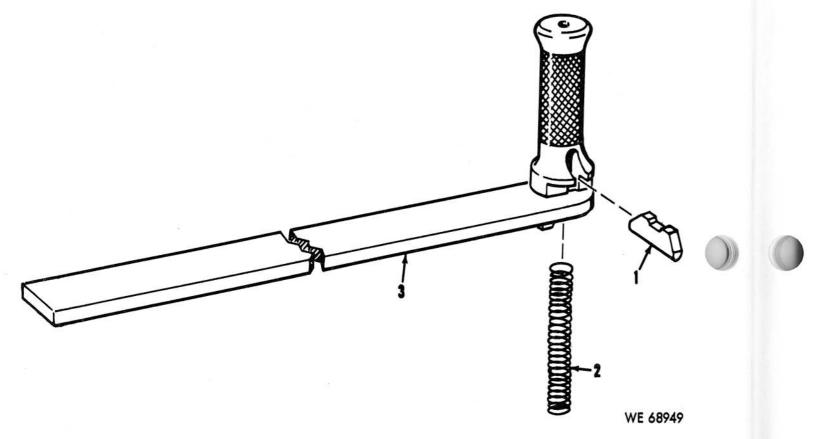


Figure 14. Handle Assembly-Exploded View.

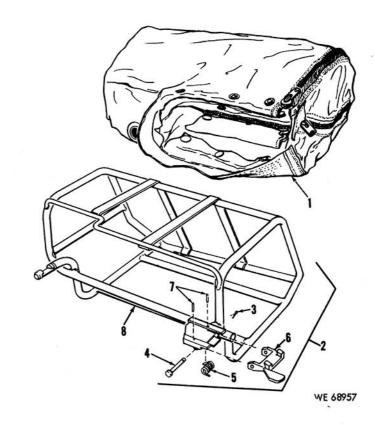


Figure 15. Ejection Control Bag-Partially Exploded View.

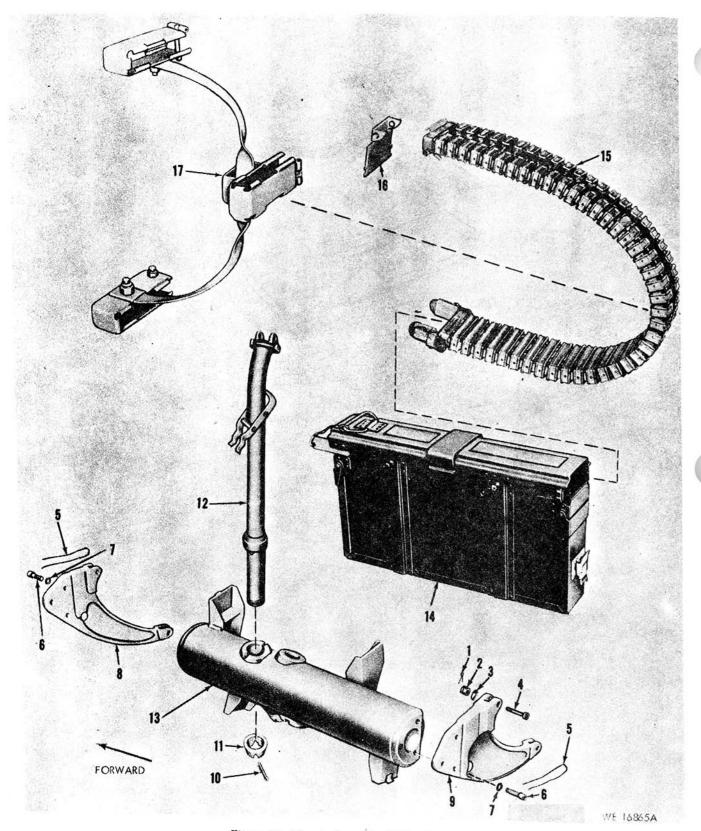
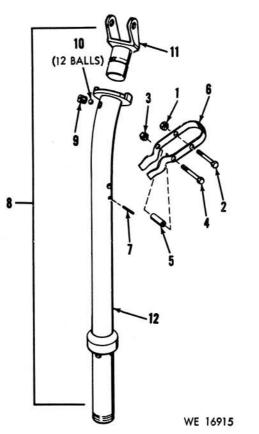


Figure 16. Mount Assembly M23-Exploded View.



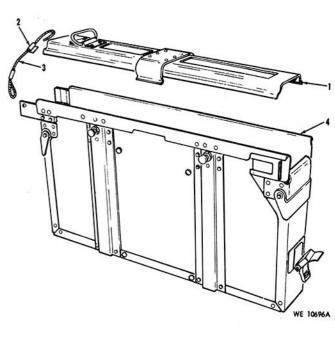
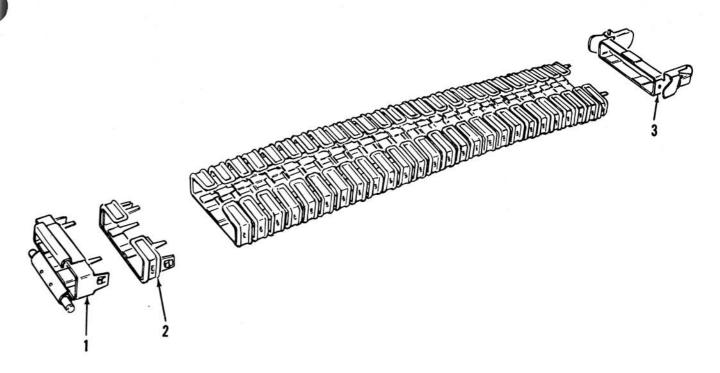


Figure 18. Ammunition Box and Cover Assembly— Exploded View.

Figure 17. Pintle Post Assembly-Exploded View.



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Figure 19. Flexible Chute Assembly-Partially Exploded View.

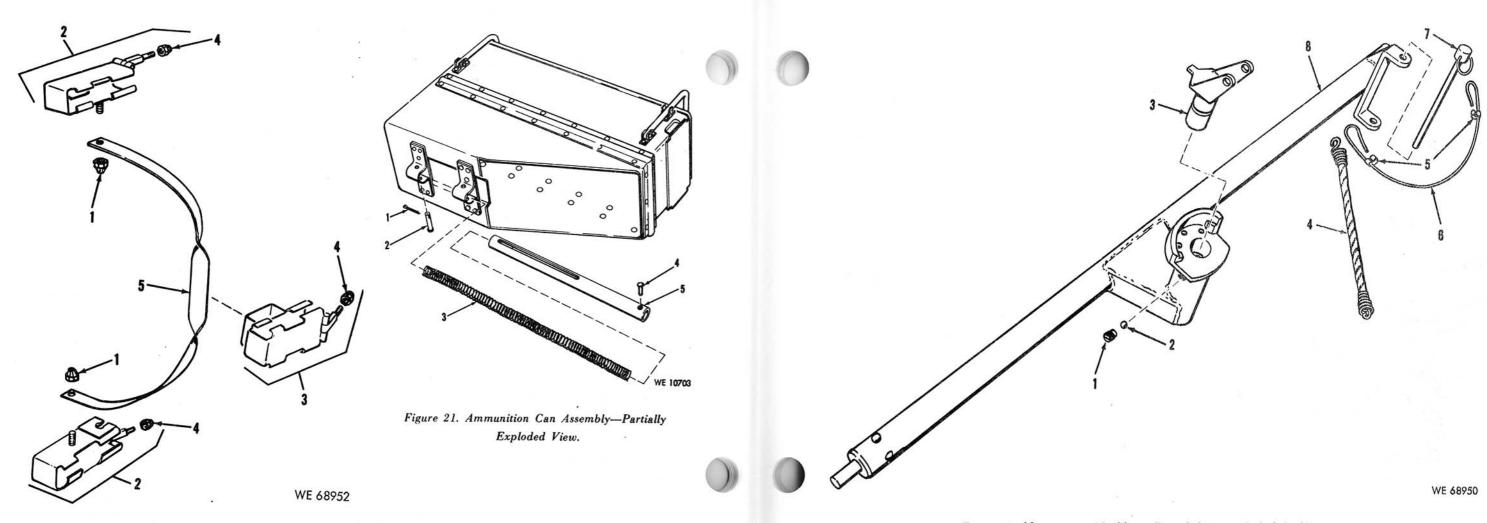


Figure 20. Chute Brace Assembly-Exploded View.

Figure 22. Mount Assembly M24-Exploded View-Left Side Shown.

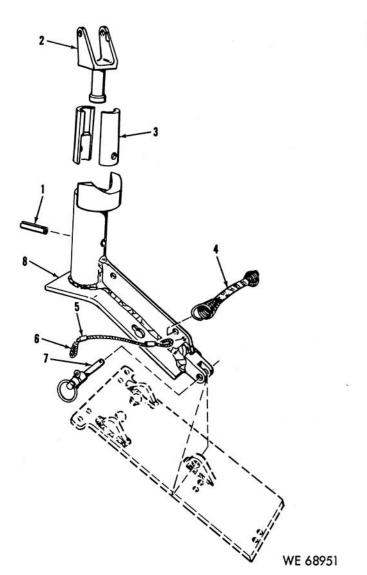


Figure 23. Rear Ramp Mount Assembly M41— Exploded View.

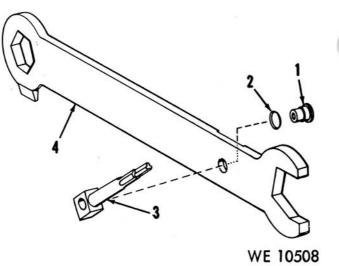


Figure 24. Combination Screwdriver and Reamer Wrench— Exploded View.

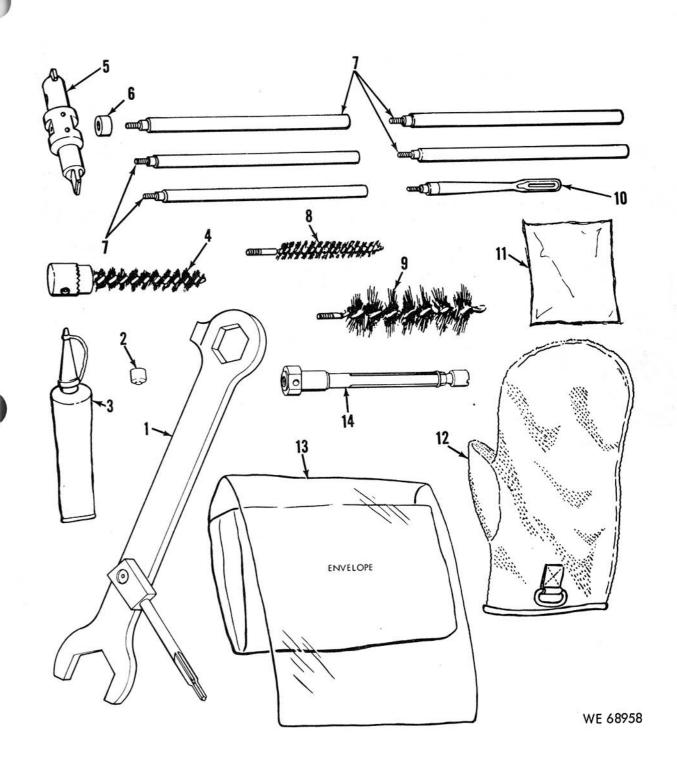


Figure 25. Tools and Equipment (sheet 1 of 2).

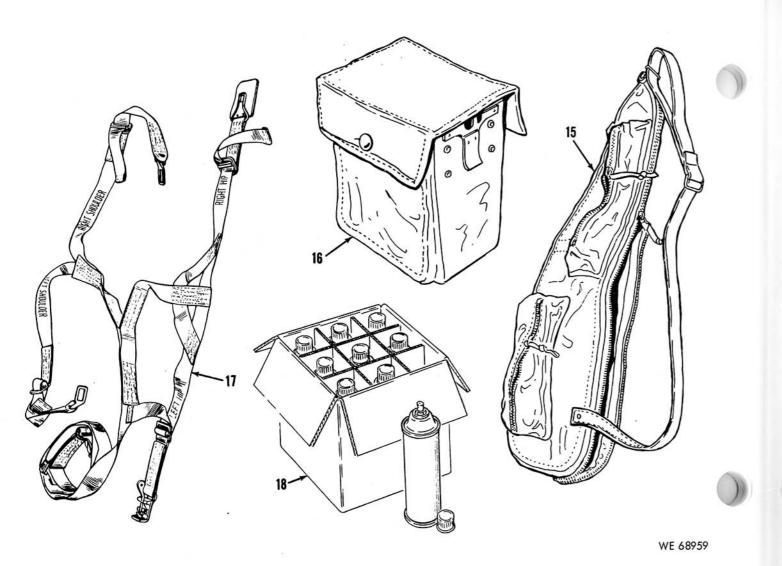


Figure 25. Tools and Equipment (sheet 2 of 2).

By Order of the Secretary of the Army:

W. C. WESTMORELAND, General, United States Army, Chief of Staff.

Official:

VERNE L. BOWERS, Major General, United States Army, The Adjutant General.

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